


V = V GROOVE 0.3x90° (3 PLACES)
 * = 1.0 RADIUS (18 PLACES)
 x = 1.5 RADIUS (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	
	1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED	DRAWN J.P.KAUSHIK 21-10-2017
PARTY'S NAME	ALUMINIUM INNOVATIONS, BANGALORE	
PARTY'S DRAWING No.	AS PER DRAWING	
ALLOY & TEMPER	6063 T6	
DESCRIPTION	CURTAIN WALL SECTION	

SCALE	1:1
AREA mm ²	1143.144
PERIMETER mm.	783.842
WEIGHT kg/m	3.086
DRAWING No.	P-17581
SECTION No.	-
	S5551
	S5551