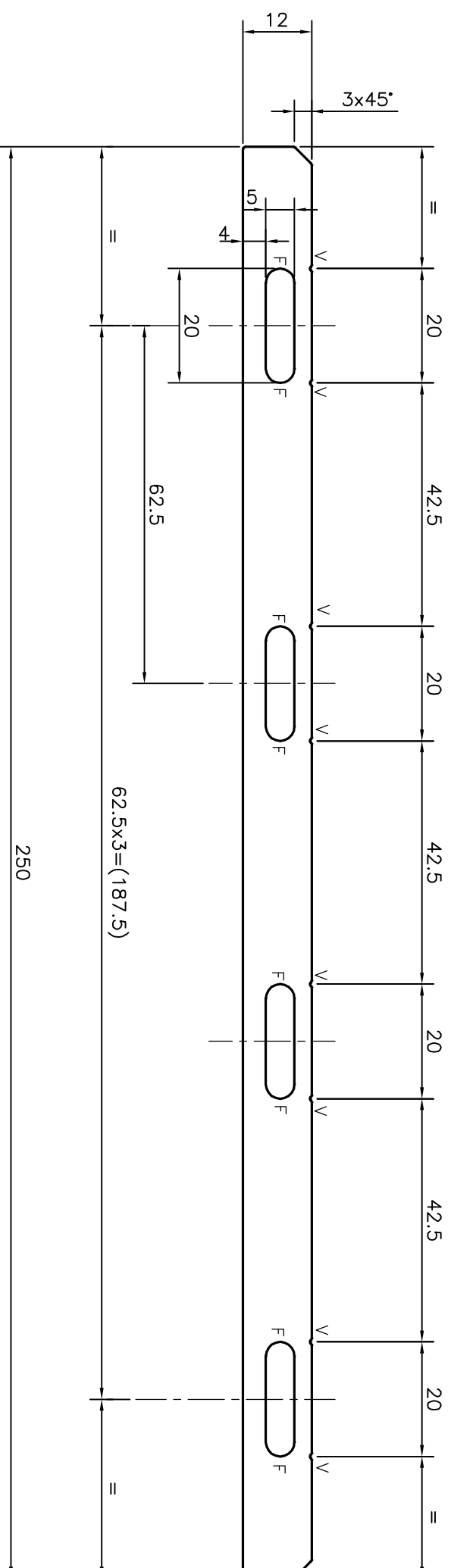


P-17826

S5792




V = V GROOVE 0.5x90° (8 PLACES)  
F = FULL RADIUS (8 PLACES)

## TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	J.P.KAUSHIK	01-02-2018
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATARAJA	21-04-2018
PARTY'S NAME	NIPL ENGINEERING PVT. LTD., CHENNAI	SCALE	1:1	
PARTY'S DRAWING No.	AS PER DRAWING	AREA mm <sup>2</sup>	2611.037	
ALLOY & TEMPER	6063 T6	PERIMETER mm.	521.579	
DESCRIPTION	SUPPORT PLATE SECTION	WEIGHT kg/m	7.050	
		DRAWING No.	P-17826	
		SECTION No.	S5792	