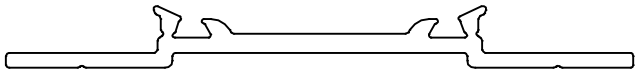
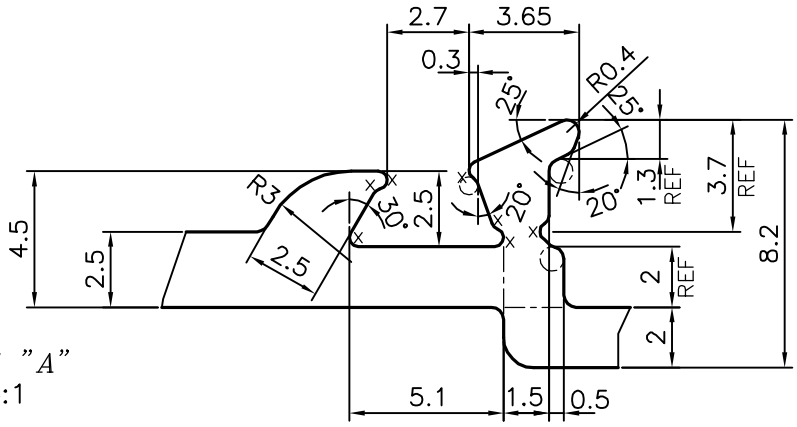
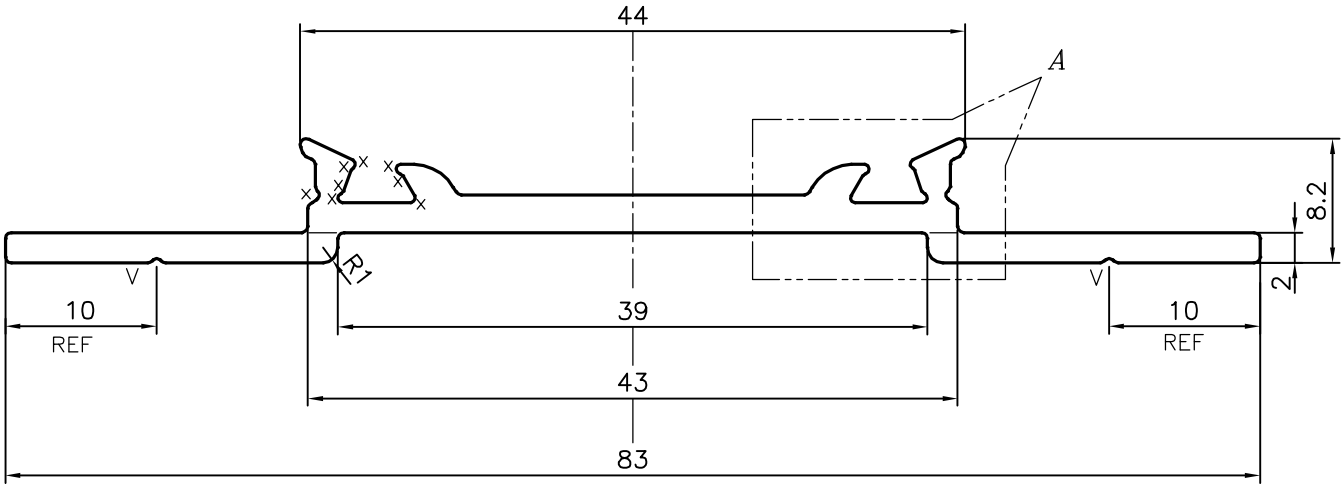
P–18125	
S5955	



1:1



DETAIL OF "A"
SCALE 4:1



x = RADIUS 0.3 (14 PLACES)

V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85	UPTO 320.00mm – ±1.70
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02	
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14	
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40	
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65	

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	24–04–2018
CHECKED		
APPROVED	*B.NATARAJA*	11–08–2018

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965–1981, UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	214.826
PERIMETER mm.	205.34
WEIGHT kg/m	0.580

PARTY'S NAME	VIVANT SOLUTION PVT. LTD., CHENNAI
PARTY'S DRAWING No.	VS270–501
ALLOY & TEMPER	6063 T6
DESCRIPTION	AIR GRILL SECTION

DRAWING No.	SECTION No.
P–18125	–
S5955	S5955