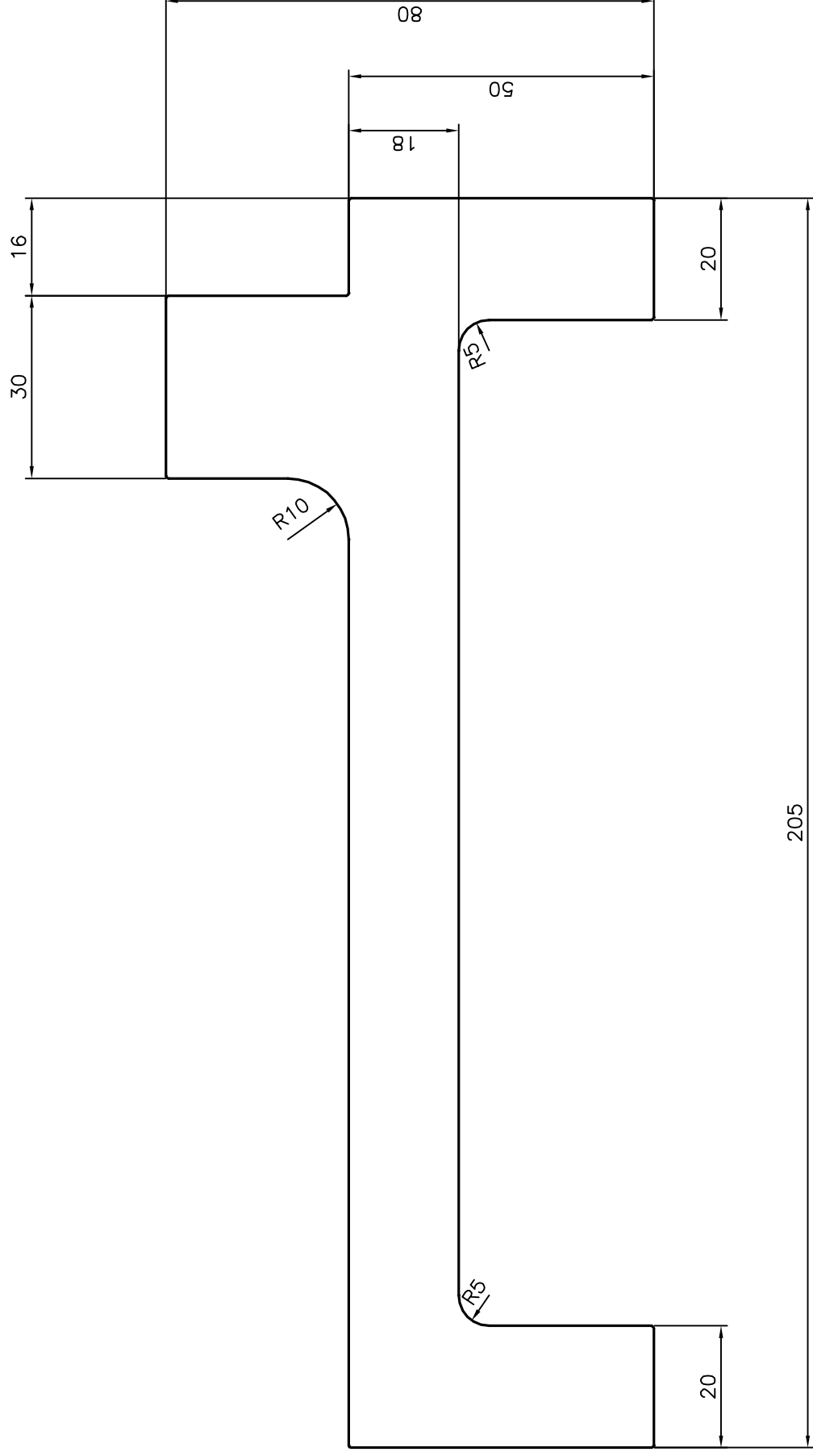


P-18573

S5961



205

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

DRAWN	J.P.KAUSHIK	20-08-2018
CHECKED		
APPROVED	B.NATARAJA	22-08-2018
SCALE		1:1
AREA	mm <sup>2</sup>	5901.95
PERIMETER	mm.	623.871
WEIGHT	kg/m	15.935
DRAWING No.		SECTION No.
P-18573		-
S5961		S5961

PARTY'S NAME  
MARUTHI INDUSTRIES, CHENNAI

PARTY'S DRAWING No.  
AS PER DRAWING

ALLOY & TEMPER  
6082 T6

DESCRIPTION  
FRAME SECTION