



DETAIL OF "A"
SCALE 5:1

* = CRITICAL DIMENSIONS

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO	±0.30	UPTO	±0.70	UPTO	±1.27
20.0mm	±0.30	80.0mm	±0.80	180.0mm	±1.40
30.0mm	±0.38	100.0mm	±0.90	200.0mm	±1.52
40.0mm	±0.45	120.0mm	±1.00	225.0mm	±1.52
50.0mm	±0.52	140.0mm	±1.14		
60.0mm	±0.60	160.0mm	±1.14		

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
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1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	HUNTER DOUGLAS INDIA PVT. LTD., CHITTOOR	WEIGHT kg/m	5.293
PARTY'S DRAWING No.	AS PER DRAWING	DRAWING No.	P-18578
ALLOY & TEMPER	6063 T6	SECTION No.	S5976
DESCRIPTION	LOUVER SECTION		

SCALE:-1:2

EXPOSED SURFACE