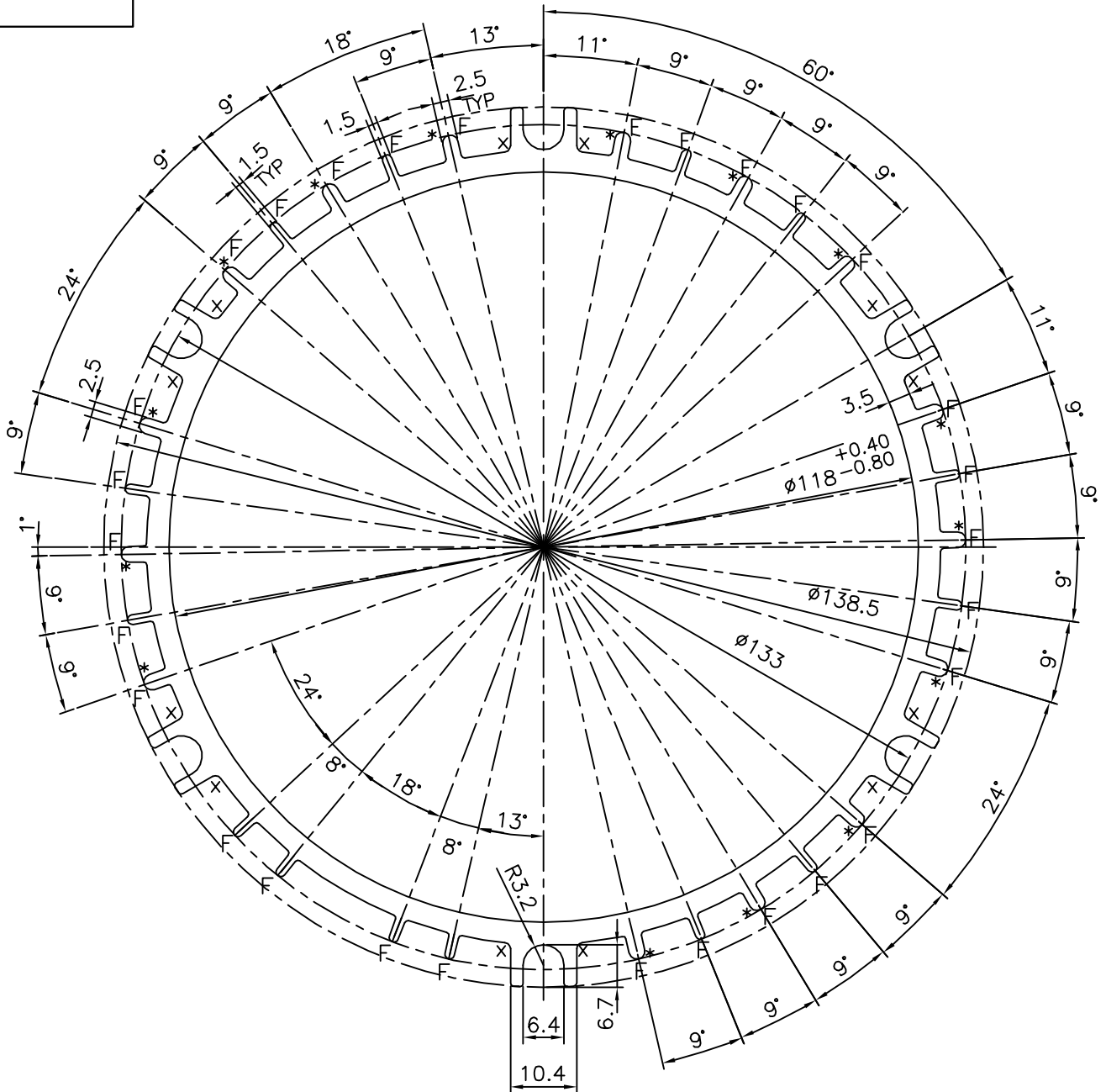


P-18618-2

S5978



OVALITY ON  $\phi 118 \pm 0.8$  mm

UNSPECIFIED RADIUS 0.5 mm  
 F = FULL RADIUS (29 PLACES)  
 x = 1.0 RADIUS (12 PLACES)



SYMBOL OF QUALITY  
 AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	05-09-2018
CHECKED		
APPROVED	B.NATARAJA	18-09-2018
SCALE		1:1
AREA mm <sup>2</sup>		1752.383
PERIMETER mm.		724.721
WEIGHT kg/m		4.731
DRAWING No.	SECTION No.	
P-18618-2		
S5978	S5978	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	JARAA CNC PRODUCTS, HOSUR
PARTY'S DRAWING No.	26 72 5157 REV. A
ALLOY & TEMPER	6063 T6
DESCRIPTION	MOTOR BODY SECTION