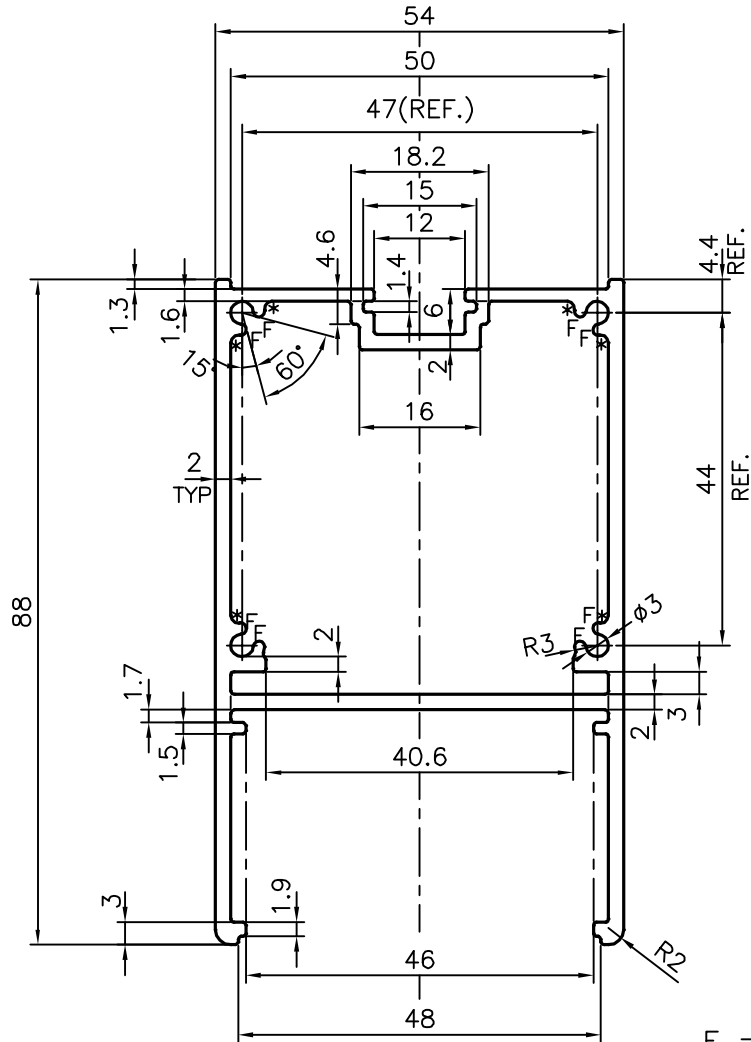


P-18913

S6042



F = FULL RADIUS (8 PLACES)
 * = 1.0 RADIUS (6 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
 BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	27-11-2018
CHECKED		
APPROVED	B.NATARAJA	29-11-2018
SCALE		1:1
AREA mm ²		627.32
PERIMETER mm.		374.473
WEIGHT kg/m		1.694
DRAWING No.	SECTION No.	
P-18913	-	
S6042	S6042	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME: LUMENS AIRCON PVT. LTD., BANGALORE

PARTY'S DRAWING No.: AS PER DRAWING & SAMPLE

ALLOY & TEMPER: 6063 T6

DESCRIPTION: ELECTRICAL SECTION