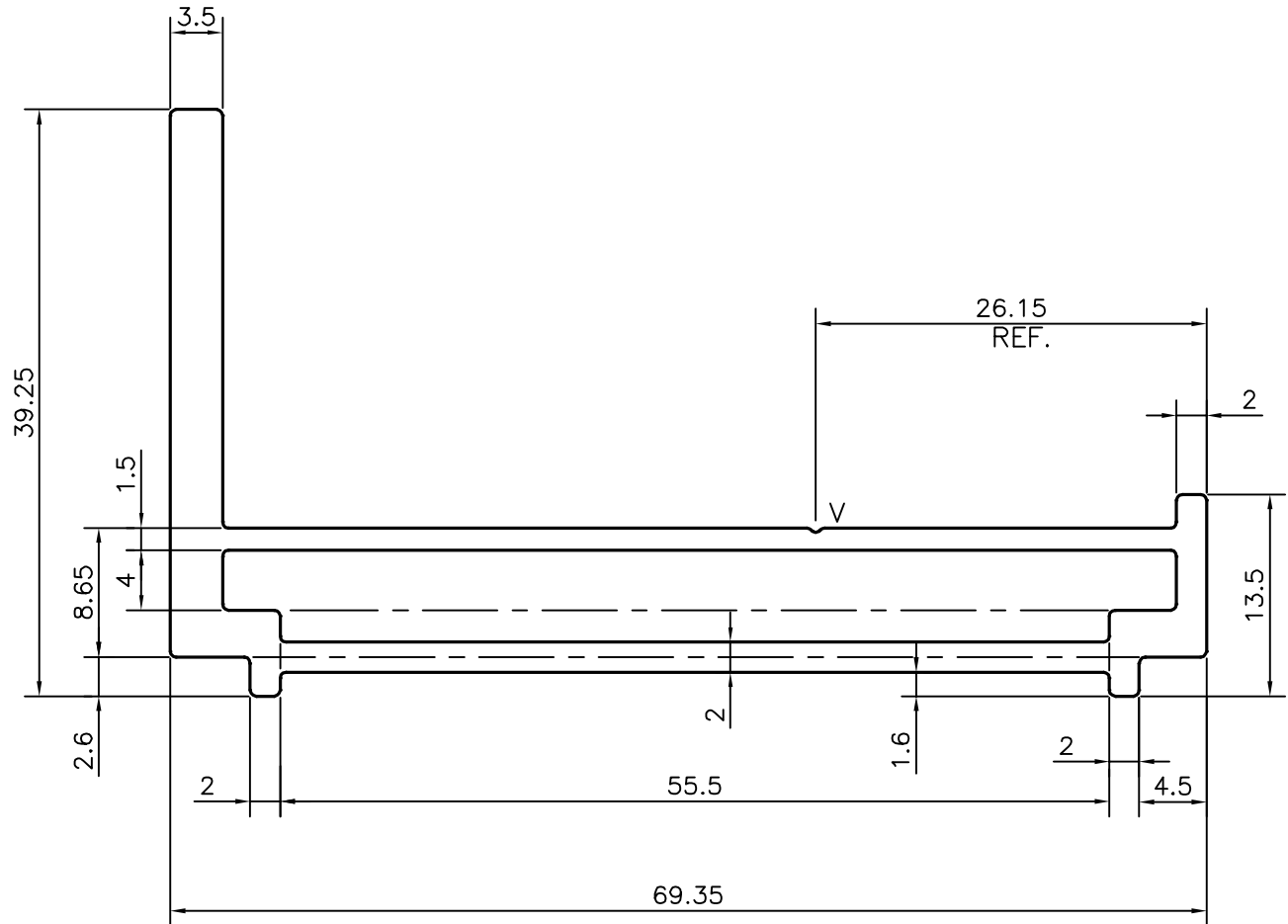


P-18171

S6046

1:1



V = V GROOVE 0.3x90° (ONE PLACE)

TOLERANCES ON OVERALL WIDTHS &amp; WIDTHS ACROSS FLATS OF BARS, &amp; REGULAR SECTIONS

|                     |                      |                      |   |
|---------------------|----------------------|----------------------|---|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38  | UPTO 120.0mm - ±0.85 | 1. STRAIGHTNESS=1.7mm/M<br>2. TWIST=1.7mm/M<br>3. ANGULARITY= ±2°<br>4. FLATNESS =0.007xWIDTH |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46  | UPTO 160.0mm - ±1.02 |   |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53  | UPTO 200.0mm - ±1.14 |   |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69  | UPTO 250.0mm - ±1.40 |   |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 |   |
|                     |                      |                      |   |



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

|          | NAME        | DATE       |
|----------|-------------|------------|
| DRAWN    | J.P.KAUSHIK | 05-05-2018 |
| CHECKED  |             |            |
| APPROVED | B.NATARAJA  | 01-12-2018 |

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

|                      |         |
|----------------------|---------|
| SCALE                | 2:1     |
| AREA mm <sup>2</sup> | 393.385 |
| PERIMETER mm.        | 222.341 |
| WEIGHT kg/m          | 1.062   |

|                     |                             |             |         |             |       |
|---------------------|-----------------------------|-------------|---------|-------------|-------|
| PARTY'S NAME        | GLOBAL SYNDICATE, BANGALORE | DRAWING No. | P-18171 | SECTION No. | -     |
| PARTY'S DRAWING No. | AS PER DRAWING              |             | S6046   |             | S6046 |
| ALLOY & TEMPER      | 6063 T6                     |             |         |             |       |
| DESCRIPTION         | OPENABLE PANEL OUTER FRAME  |             |         |             |       |