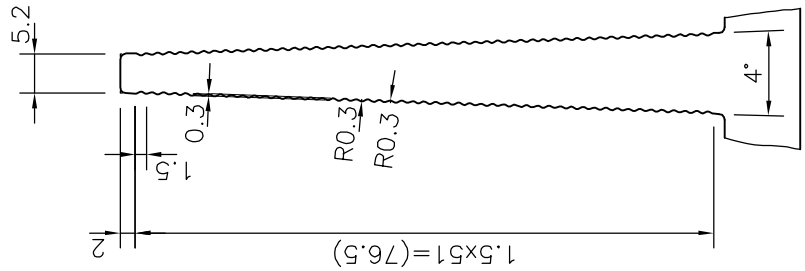
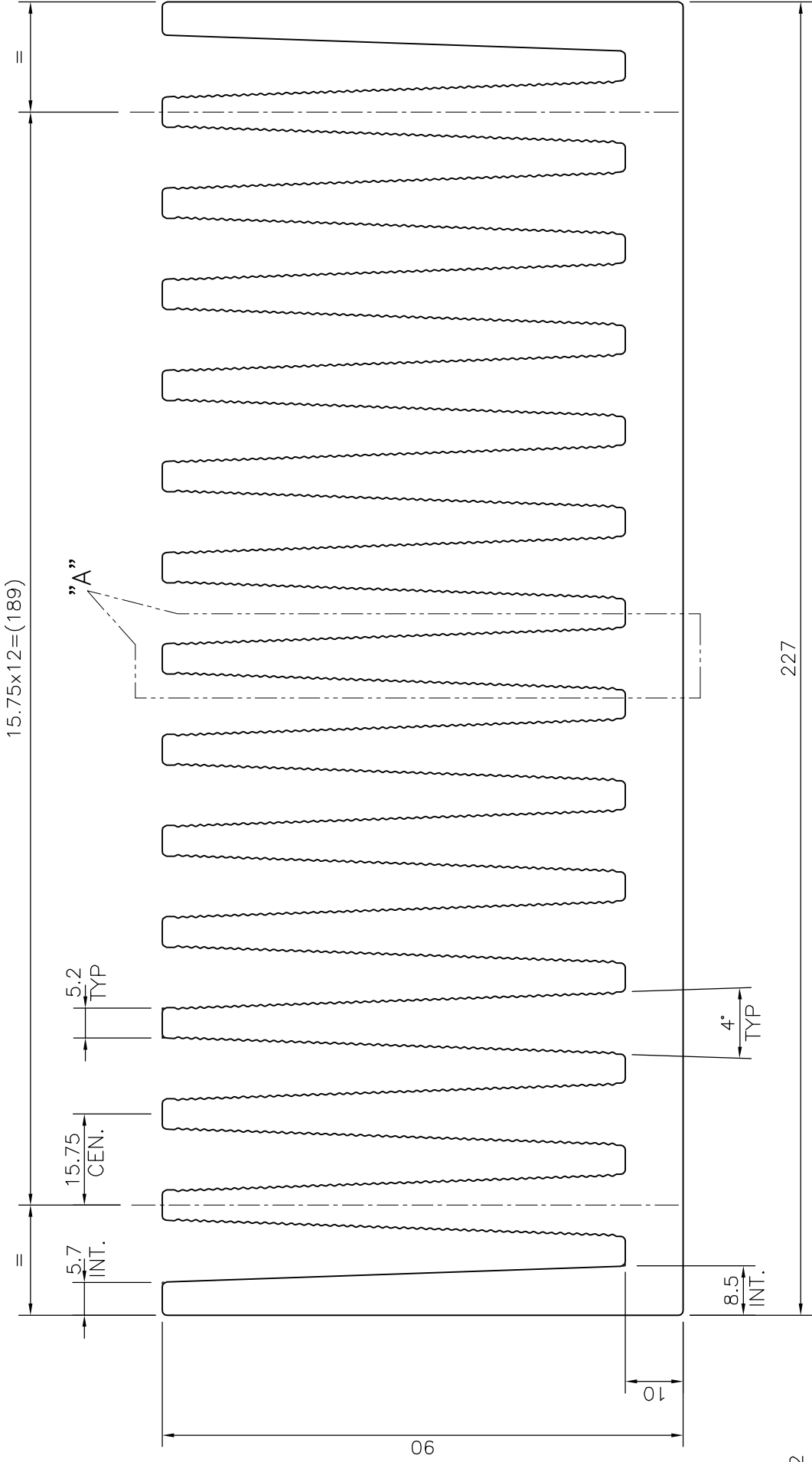


P-18997-1

S6108



DETAIL OF "A"
SCALE :- 1:1

UNSPECIFIED RADIUS 0.80 mm

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		<p>NAME J.P.KAUSHIK</p>	<p>DATE 18-01-2019</p>
	<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED</p>		<p>CHECKED</p>	
<p>PARTY'S NAME AMARA RAJA POWER SYSTEMS LTD., TIRUPATI</p>		<p>APPROVED B.NATARAJA</p>	<p>SCALE 1:1</p>	<p>SECTION No. -</p>
<p>PARTY'S DRAWING No. AS PER DRAWING</p>		<p>AREA mm² 11420.327</p>	<p>PERIMETER mm. 2950.398</p>	<p>WEIGHT kg/m 30.835</p>
<p>ALLOY & TEMPER 6063 T6</p>		<p>DRAWING No. P-18997-1</p>	<p>DRAWING No. S6108</p>	<p>SECTION No. -</p>
<p>DESCRIPTION HEAT SINK SECTION</p>				<p>SECTION No. S6108</p>