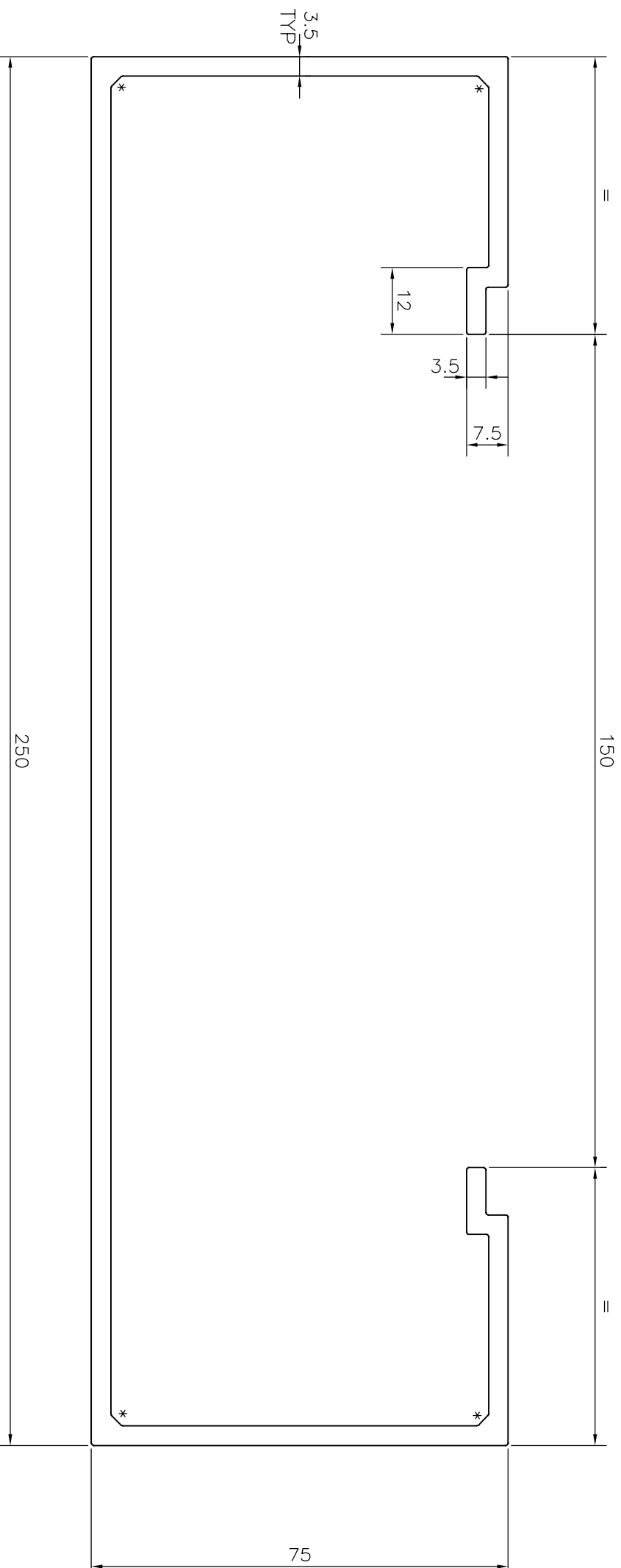


P-19006-2

S6114



* = 2x45° CHAMFER (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	WINDOWSTEIN, CHENNAI	SCALE	1:1
PARTY'S DRAWING No.	AS PER DRAWING & REQUIREMENT	AREA mm ²	1736.753
ALLOY & TEMPER	6063 T6	PERIMETER mm.	987.429
DESCRIPTION	CHANNEL-MISC.	WEIGHT kg/m	4.689
		DRAWING No.	SECTION No.
		P-19006-2	-
		S6114	S6114

DRAWN J.P.KAUSHIK 16-01-2019

CHECKED

APPROVED B.NATARAU 28-01-2019