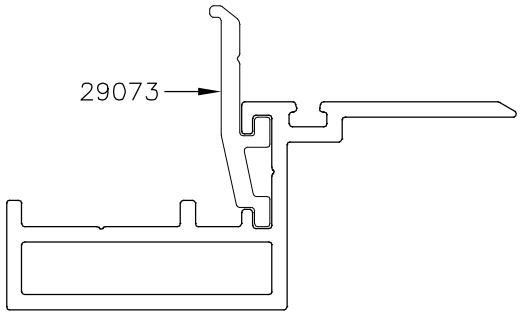
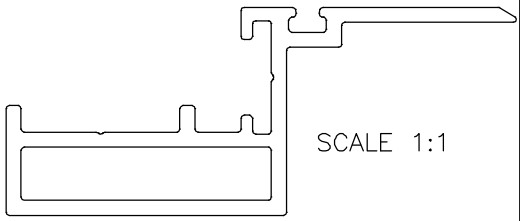
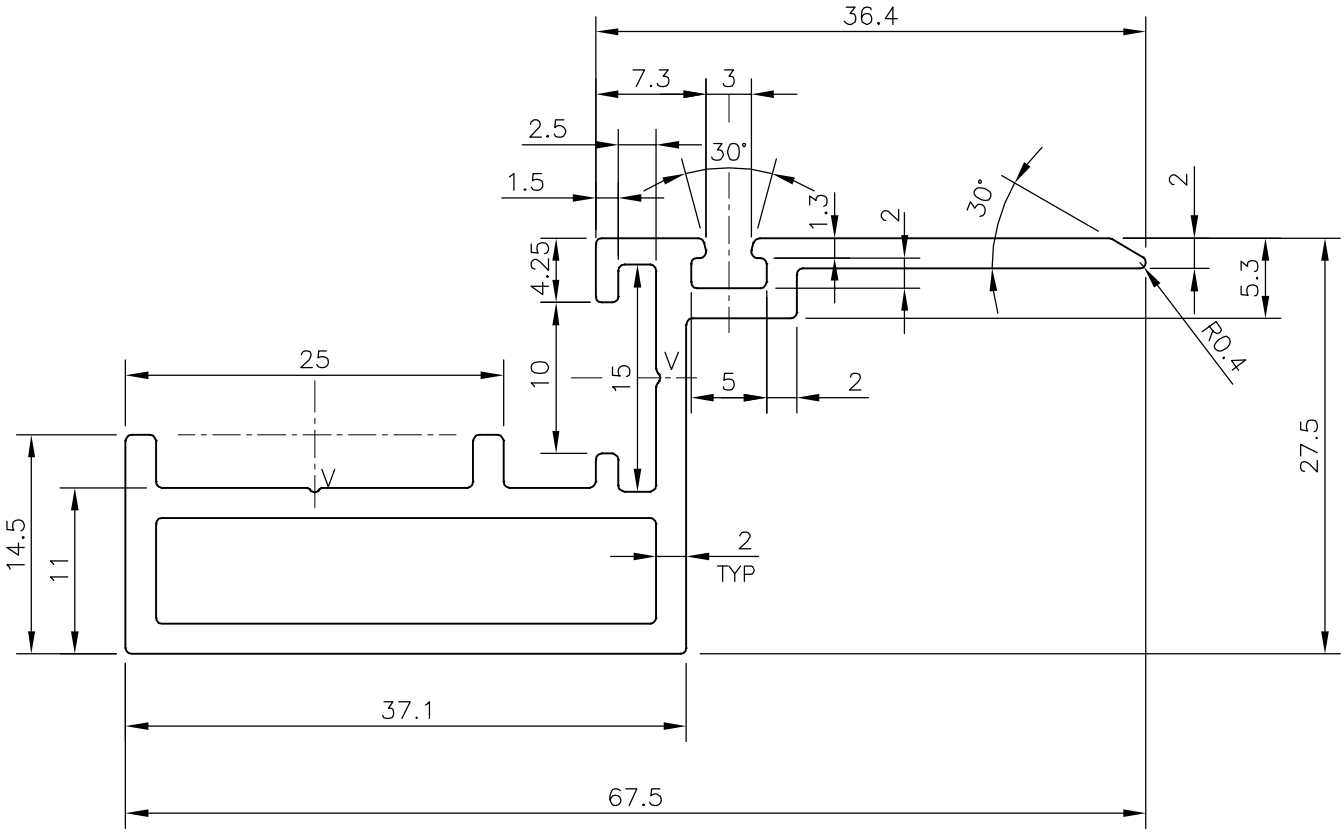
P-19353-1
S6219







V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14		

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	29-03-2019
CHECKED		
APPROVED	*B.NATARAJA*	23-04-2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SCALE	2:1
AREA mm^2	305.796
PERIMETER mm.	226.372
WEIGHT kg/m	0.826

PARTY'S NAME	TRUEWALL SPECIALITIES PVT. LTD., CHENNAI
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION

DRAWING No.	SECTION No.
P-19353-1	–
S6219	S6219