



* = R2 (21 PLACES)
F = FULL RADIUS (6 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	CURA HEALTHCARE PRIVATE LIMITED., CHENNAI	SCALE	1:1
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	AREA mm ²	2370.712
ALLOY & TEMPER	6063 T6	PERIMETER mm.	613.517
DESCRIPTION	MISC. SECTION	WEIGHT kg/m	6.401
		DRAWING No.	P-19612
		SECTION No.	S6277

NAME DATE

DRAWN DARPAN 03-06-2019

CHECKED

APPROVED B.NATARAJA 07-06-2019