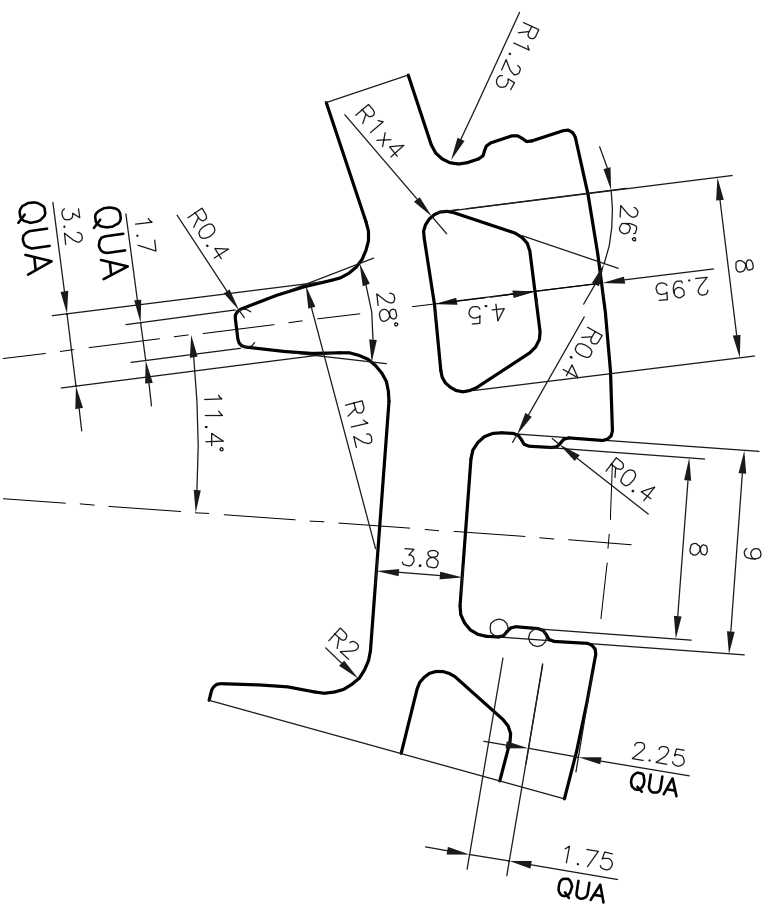
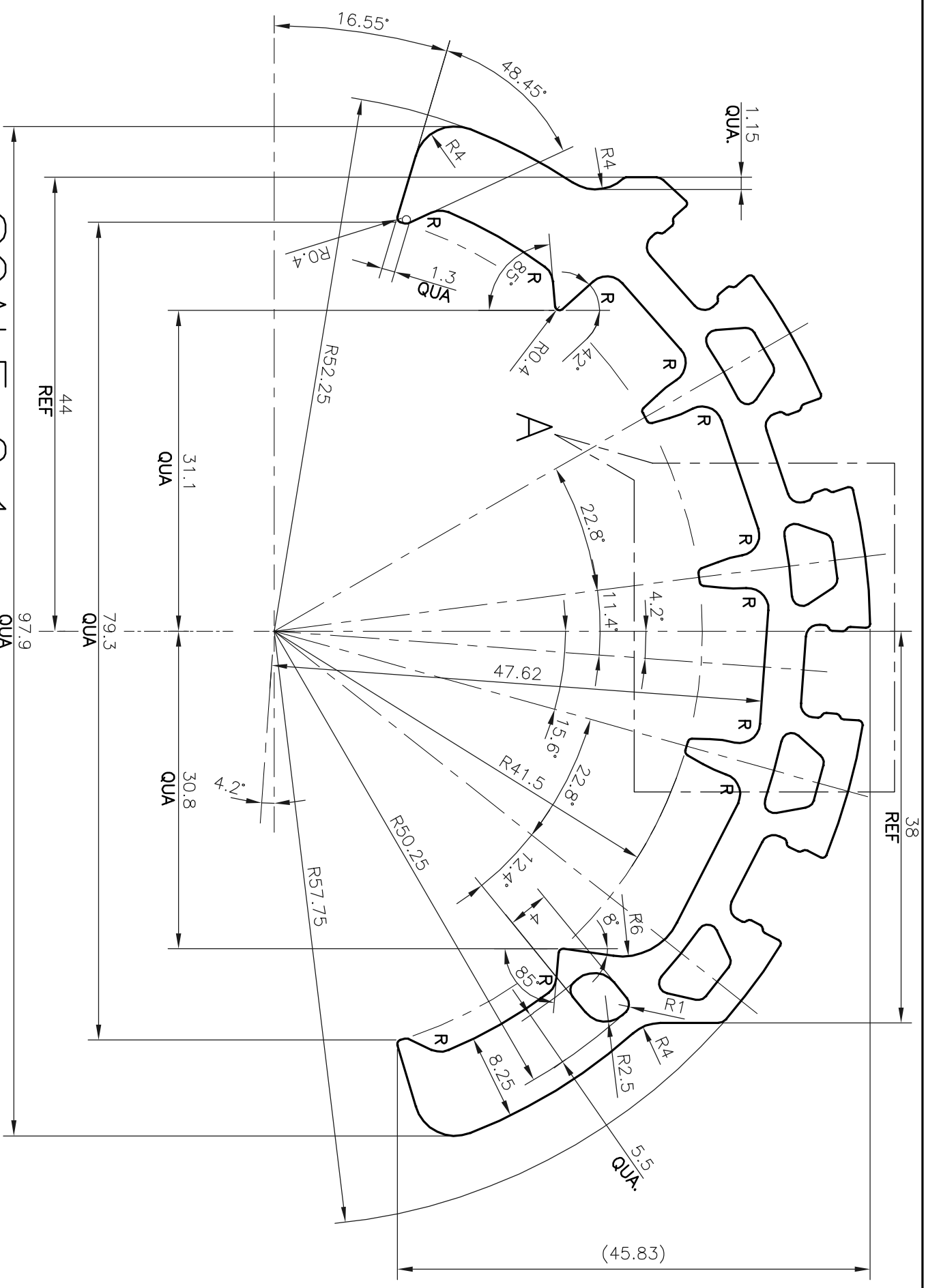


P-19642-2

S6313



DETAIL "A"
SCALE 3:1



SCALE 2:1

R = 2mm RADIUS (11 PLACES)

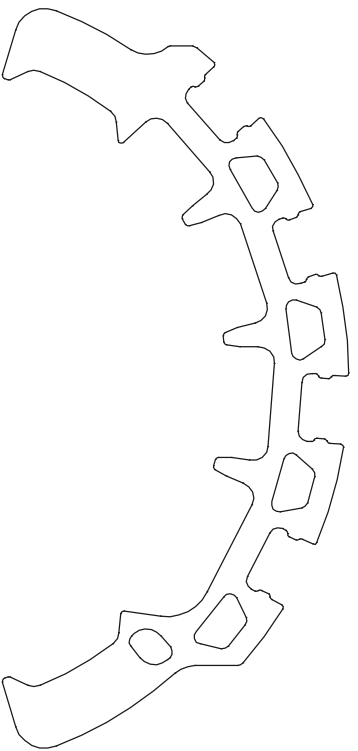
PLEASE SPECIFY THE EXPOSED SURFACE IN THE DRAWING WHEREVER BETTER FINISH REQUIRED.
TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	DRAWN	NAME	DATE
		CHECKED	DARPAN	21-06-2019
		APPROVED	B.NATARAJA	27-06-2019

<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>		SCALE	2:1
PARTY'S NAME		AREA mm ²	966.483
PARTY'S DRAWING No.		PERIMETER mm.	369.136
ALLOY & TEMPER		WEIGHT kg/m	2.610

DESCRIPTION	VARIO COMB BODY	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	P-19642-2	-
ALLOY & TEMPER	HE9 WP	S6313	S6313



SCALE 1:1