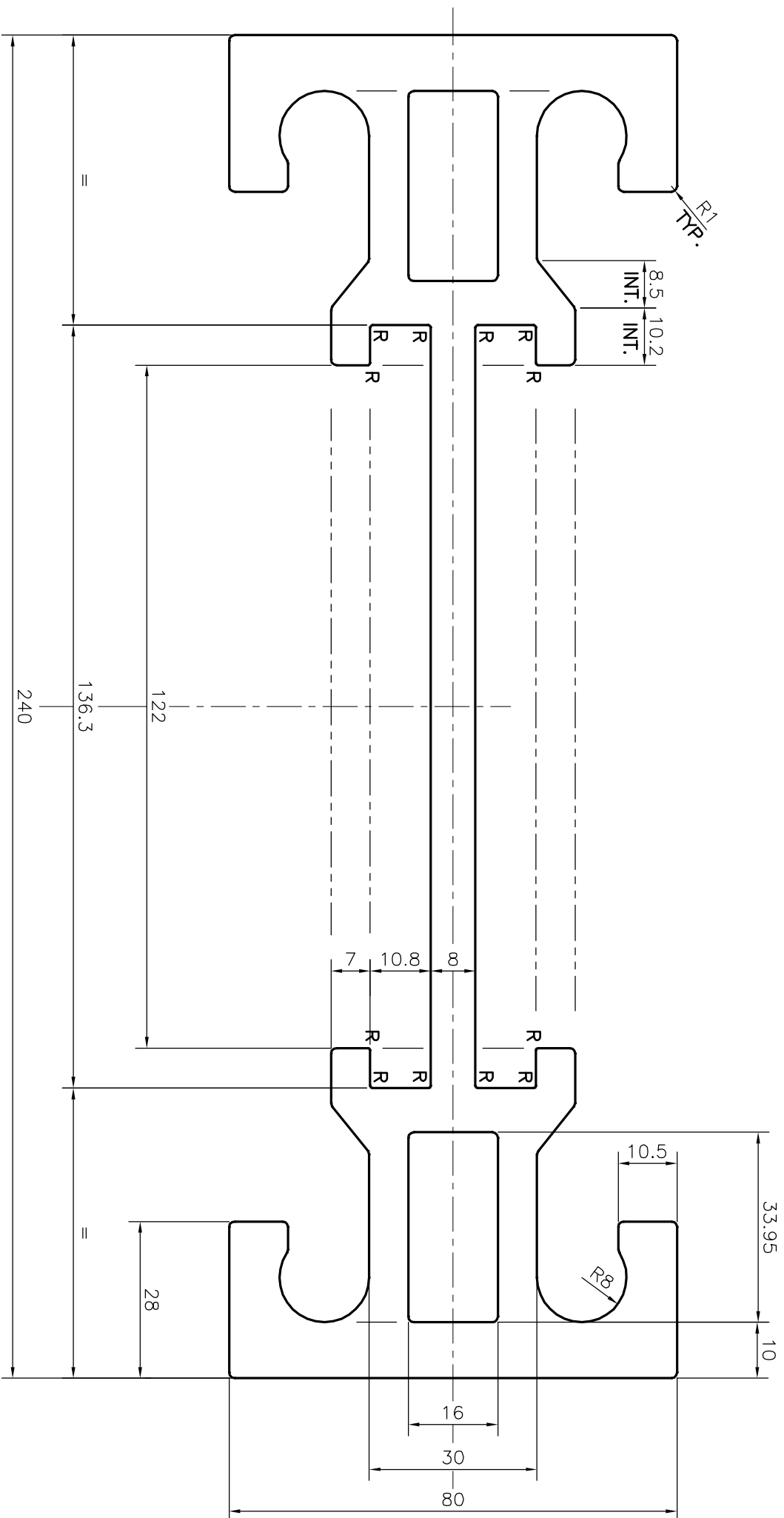


P-19815-1

S6356



R = R0.4 mm (12 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN	NAME	DATE
		CHECKED	DARPAN	10-07-2019
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED		APPROVED	J.N.RAI	13-07-2019
PARTY'S NAME SUA AUTOMATION, PUNE		SCALE	1:1	
PARTY'S DRAWING No. SUADY-EMSTR 00001		AREA mm <sup>2</sup>	5310.985	
ALLOY & TEMPER 6063 T6		PERIMETER mm.	992.515	
DESCRIPTION EMS CONVEYOR TRACK SECTION		WEIGHT kg/m	14.340	
		DRAWING No.	SECTION No.	
		P-19815-1	-	
		S6356	S6356	

1. FLATNESS ON WIDTH = 0.007xWIDTH
2. STRAIGHTNESS/TWIST = 1.7 mm/m.
3. ANGULARITY = ±2°