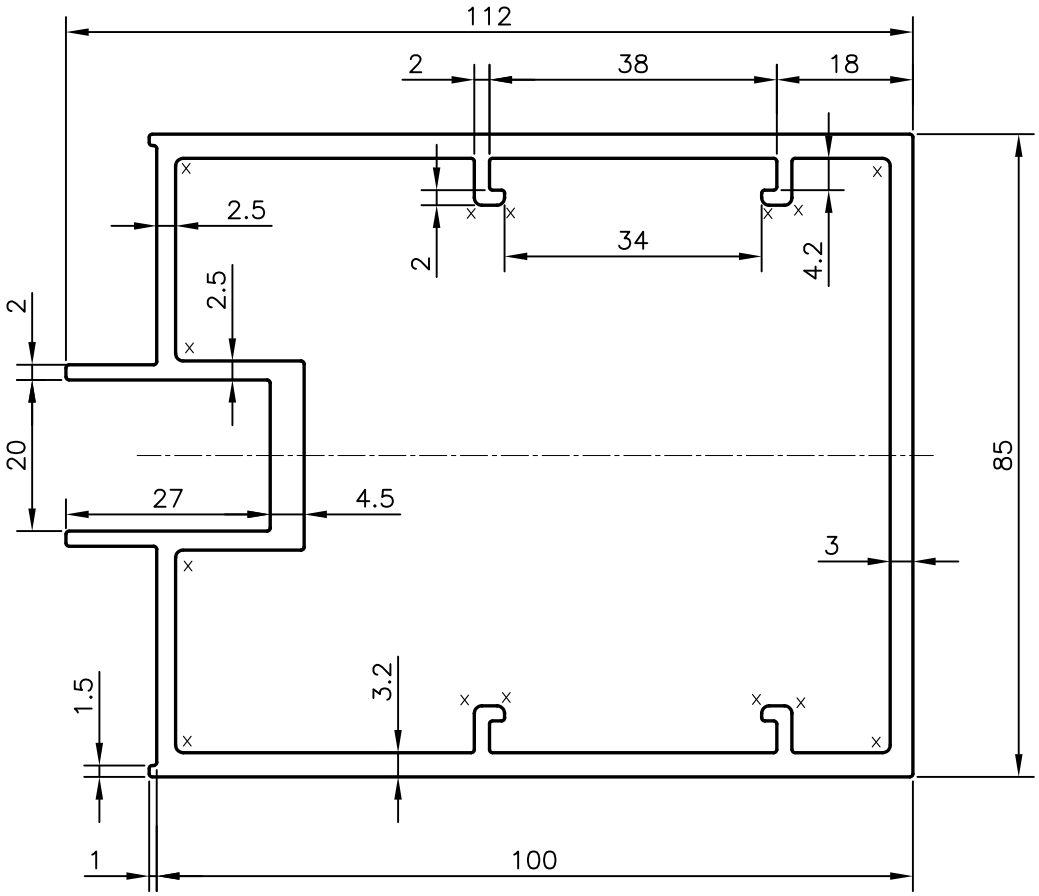
P-19753-2

S6391



X = RADIUS 1 mm. (18 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm – ±0.20	UPTO 32.0mm – ±0.38	UPTO 120.0mm – ±0.85
UPTO 10.0mm – ±0.23	UPTO 50.0mm – ±0.46	UPTO 160.0mm – ±1.02
UPTO 12.0mm – ±0.25	UPTO 60.0mm – ±0.53	UPTO 200.0mm – ±1.14
UPTO 16.0mm – ±0.28	UPTO 80.0mm – ±0.69	UPTO 250.0mm – ±1.40
UPTO 25.0mm – ±0.30	UPTO 100.0mm – ±0.75	UPTO 300.0mm – ±1.65

1. **STRAIGHTNESS=1.7 mm/M**
2. **TWIST=1.7 mm/M**
3. **ANGULARITY= ±2°**
4. **FLATNESS =0.007xWIDTH**

JINDAL

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.

BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	*PARVESH*	18-07-2019
CHECKED		
APPROVED	*B.NATARAJA*	07-08-2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	1313.539
PERIMETER mm.	449.253
WEIGHT kg/m	3.547

PARTY'S NAME	ALUPLEX INDIA PVT. LTD., MUMBAI
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING-AP-1930
ALLOY & TEMPER	6063 T6
DESCRIPTION	CURTAIN WALL SECTION-AL-07

DRAWING No.	SECTION No.
P-19753-2	–
S6391	S6391