



C = CHAMFER 2x45° (2 PLACES)  
 X = RADIUS 1 mm. (20 PLACES)  
 F = FULL RADIUS (8 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	<b>1. STRAIGHTNESS=1.7 mm/M</b> <b>2. TWIST=1.7 mm/M</b> <b>3. ANGULARITY= ±2'</b> <b>4. FLATNESS =0.007xWIDTH</b>
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	NAME	DATE
		DRAWN	PARVESH
<p>1. ALL DIMENSIONS ARE IN mm.                  2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.                  3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>		CHECKED	
		APPROVED	B.NATARAJA
PARTY'S NAME: ALUPLEX INDIA PVT. LTD., MUMBAI		SCALE	1:1
		AREA mm <sup>2</sup>	1580.902
PARTY'S DRAWING No.: AS PER AUTOCAD DRAWING-AP-1935		PERIMETER mm.	636.67
		WEIGHT kg/m	4.268
ALLOY & TEMPER: 6063 T6		DRAWING No.	SECTION No.
		P-19883-3	-
DESCRIPTION: CURTAIN WALL SECTION-AL-12		S6427	S6427