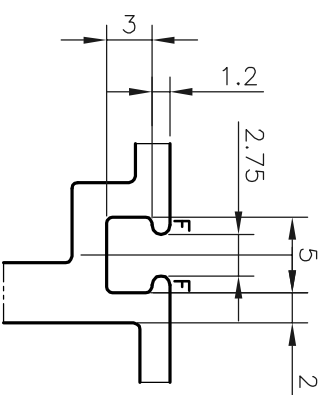
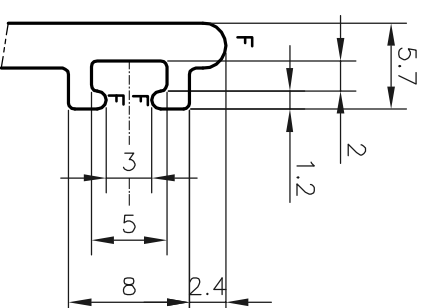


V = "V" GROOVE 0.3x90° (5 PLACES)
 F = FULL RADIUS (5 PLACES)



DETAIL OF "A"
 SCALE 2:1



DETAIL OF "B"
 SCALE 2:1

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±1°
4. FLATNESS =0.006xWIDTH

<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		DRAWN NAME DARPAN 02-08-2019	
SYMBOL OF QUALITY AN ISO 9001 COMPANY		CHECKED APPROVED	
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		SCALE 1:1	
PARTY'S NAME LOMA CO-DEVELOPERS 2 PRIVATE LIMITED., NAVI MUMBAI.		AREA mm ² 1189.111	
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING 2001897		PERIMETER mm. 679.055	
ALLOY & TEMPER 6063 T6		WEIGHT kg/m 3.211	
DESCRIPTION CURTAIN WALL SECTION		DRAWING No. SECTION No. P-19906-1 - S6440 S6440	