

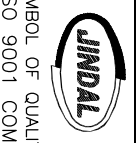
PLEASE NOTE:-2 PLACE CHAMFER PROVIDE FOR BATTER
1x45° CHAMFER ADDED FOR BETTERMENT

F = FULL RADIUS (6 PLACES)
* = RADIUS 1.0 (6 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH



JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

DRAWN	J.P.KAUSHIK	DATE	16-10-2019
CHECKED			
APPROVED	B.NATARAJA		17-10-2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GLAZIUM FACADES PVT. LTD., PUNE
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PARTY'S DRAWING No.	AS PER DRAWING
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ALLOY & TEMPER	6063 T6
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DESCRIPTION	FIN SECTION
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DETAIL OF "A"
SCALE 3:1

