


TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY <b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	DRAWN J.P.KAUSHIK 09-10-2019	NAME DATE
	CHECKED B.NATARAJA 18-10-2019	SCALE 1:1
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED	AREA mm <sup>2</sup> 4451.129	PERIMETER mm. 634.131
PARTY'S NAME AVI WORLDWIDE PVT. LTD., MUMBAI	WEIGHT kg/m 12.018	SECTION No.
PARTY'S DRAWING No. AVI-5957-F/EX0000387	DRAWING No. P-20209	SECTION No. -
ALLOY & TEMPER 6005 T6	DRAWING No. S6513	SECTION No. S6513
DESCRIPTION MISC. SECTION		