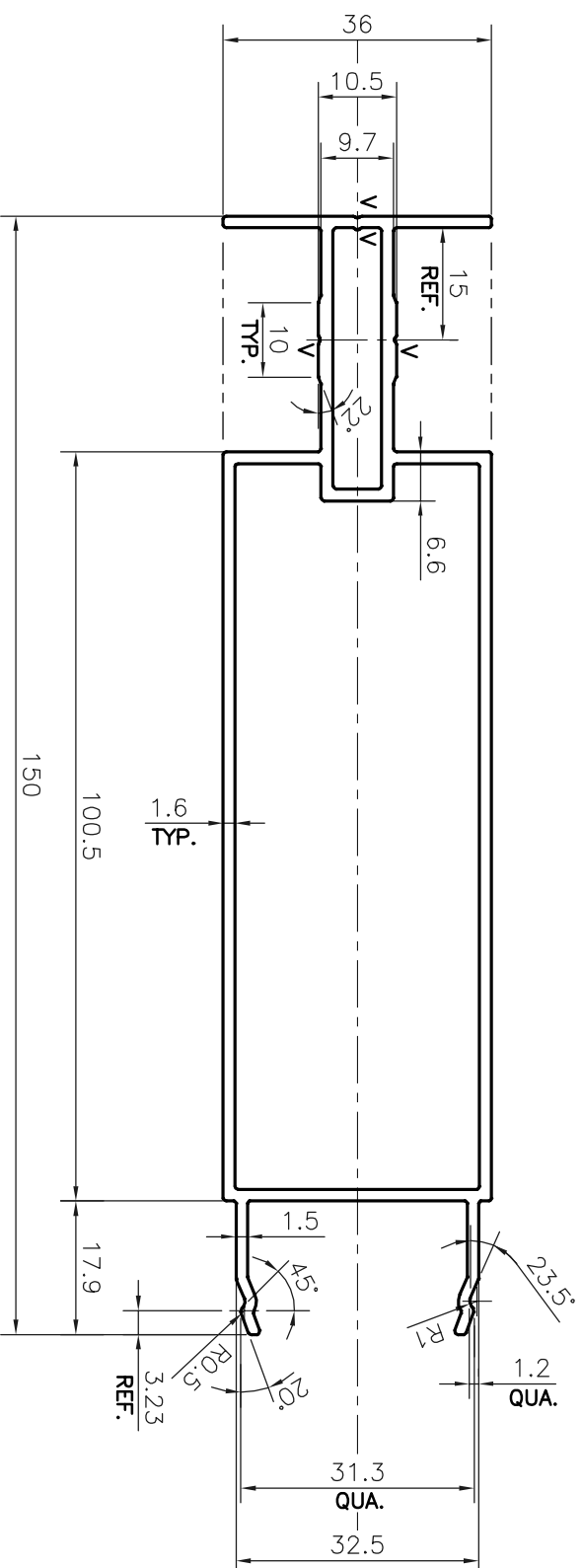
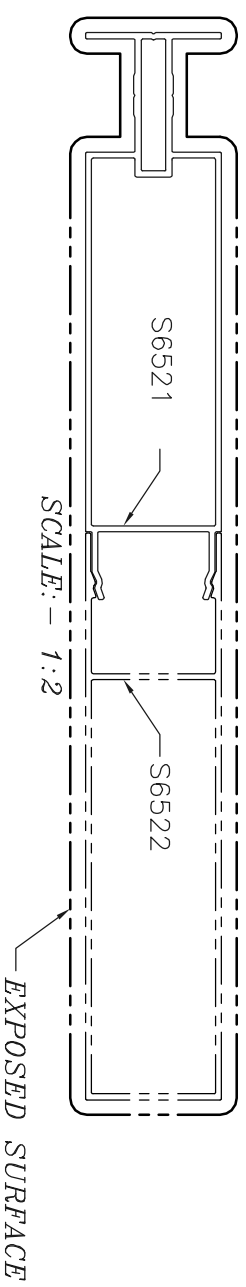


P-20281

S6521




V="V" GROOVE 0.3x90° (4 PLACES)

## TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY		<b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)		DRAWN NAME	DATE
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED				CHECKED	
PARTY'S NAME		NIKITHA FACADE SYSTEMS., BANGALORE		APPROVED	B.NATARAJA
PARTY'S DRAWING No.		AS PER AUTOCAD DRAWING		SCALE	1:1
ALLOY & TEMPER		6063 T6		AREA mm <sup>2</sup>	660.137
DESCRIPTION		FIN-1 SECTION		PERIMETER mm.	460.219
				WEIGHT kg/m	1.782
				DRAWING No.	P-20281
				SECTION No.	-
					S6521
					S6521