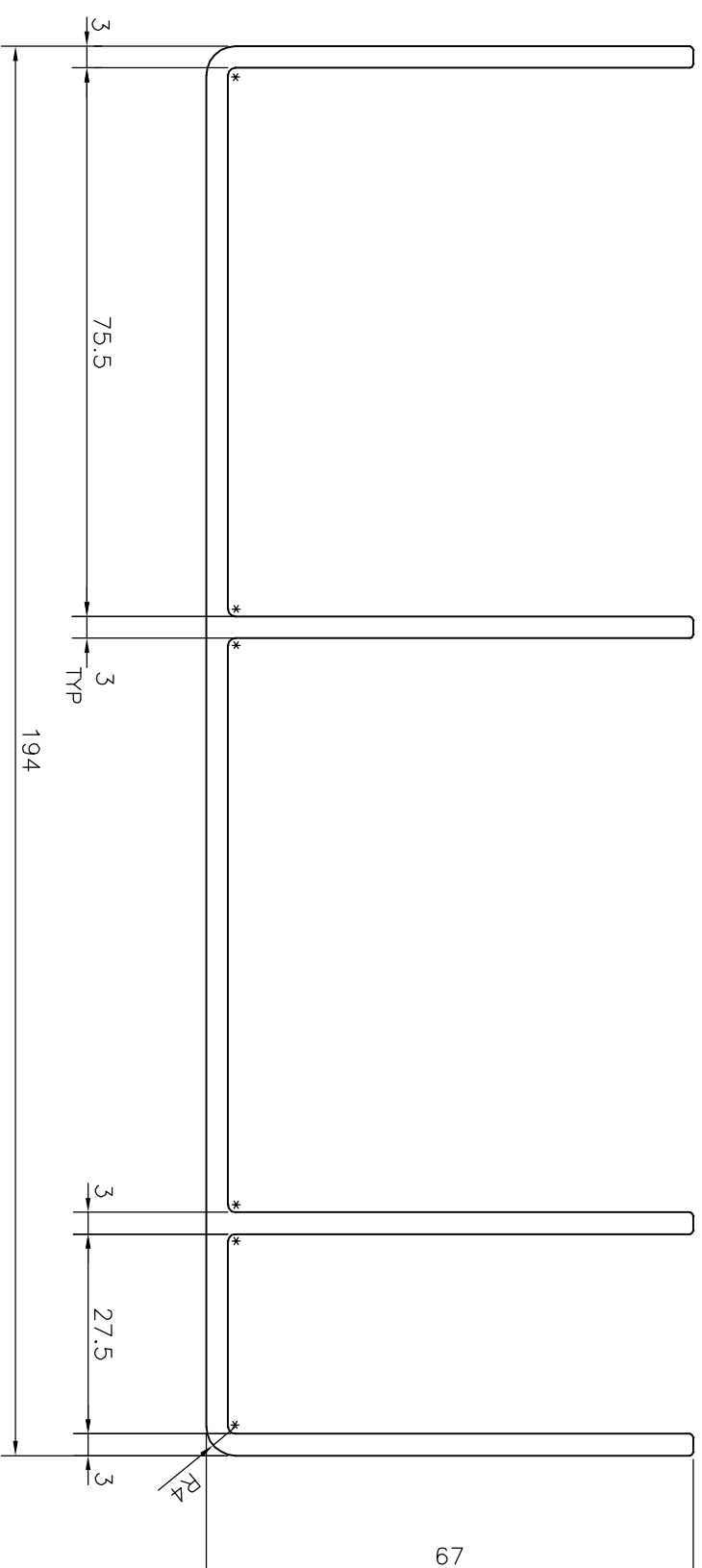


P-20198

S6525



UNSPECIFIED RADIUS 0.5 mm

* = 1.0 RADIUS (6 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	



JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	PRESTON ENGINEERING CORPORATION, BANGALORE		
PARTY'S DRAWING No.	942-56212		
ALLOY & TEMPER	6060 T6		
DESCRIPTION	DUCT PROFILE		
	NAME	DATE	
	J.P.KAUSHIK	01-10-2019	
	CHECKED		
	APPROVED	B. NATARAJA	26-10-2019
	SCALE	1:1	
	AREA	mm ² 1343.991	
	PERIMETER	mm. 898.274	
	WEIGHT	kg/m 3.629	
	DRAWING No.	SECTION No.	
	P-20198	-	
	S6525	S6525	