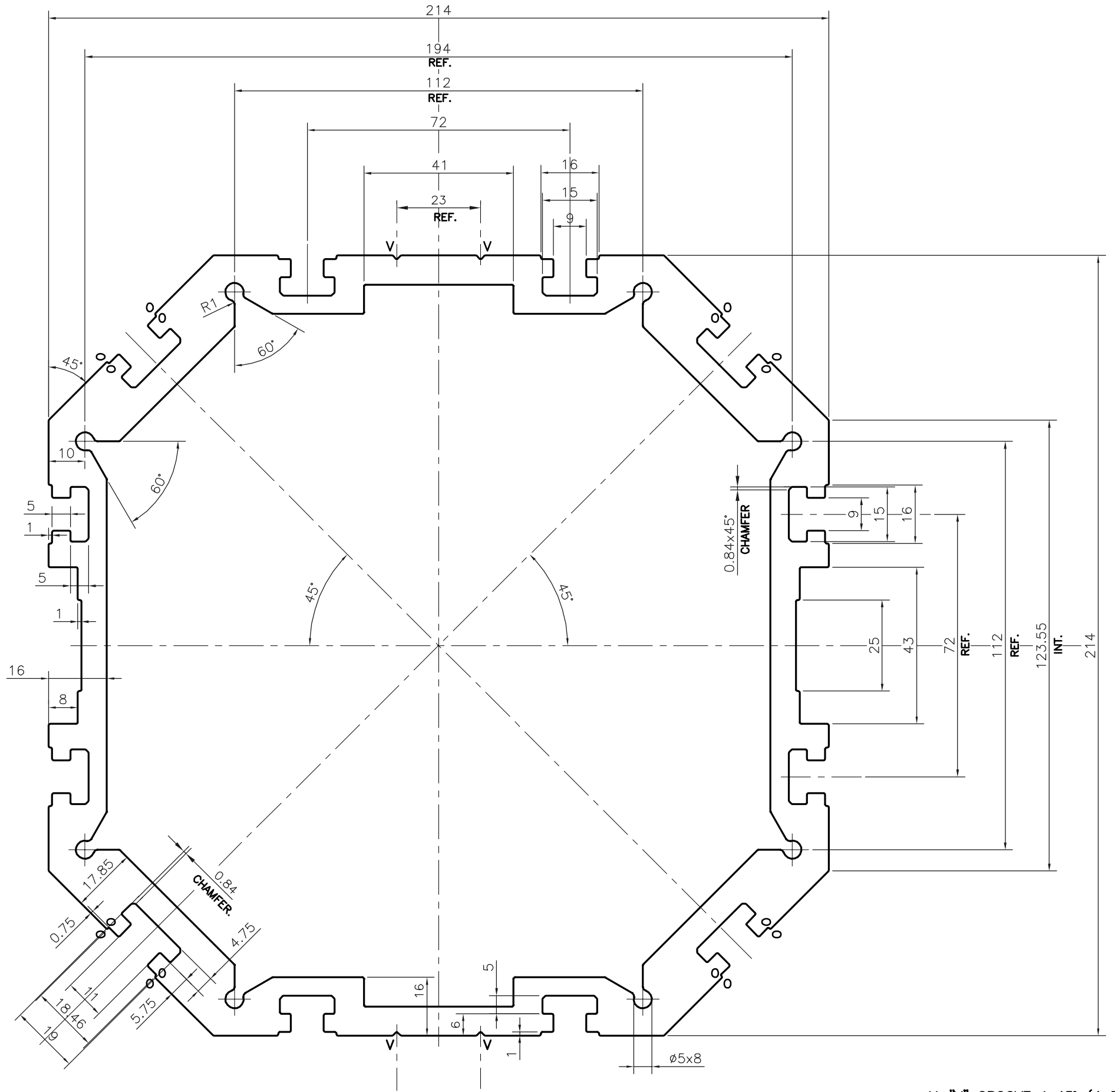
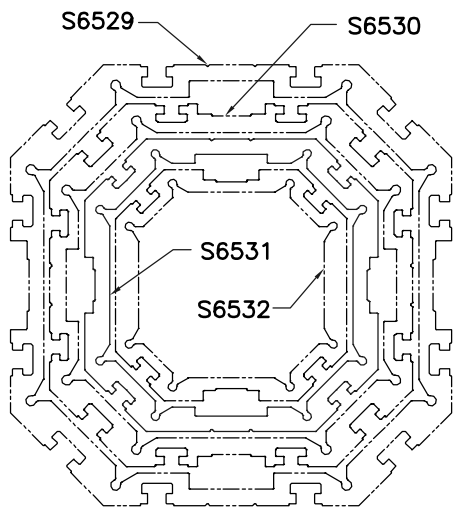


P-20252-1

S6529



V="V" GROOVE 1x45° (4 PLACES)
O = R0.3 mm (16 PLACES)



SCALE: - 1:3

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS				
UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M	
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	2. TWIST=1.7mm/M	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	3. ANGULARITY= ±2°	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		4. FLATNESS =0.006xWIDTH	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14			

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	NAME	DATE
		DARPAN	22-10-2019
		CHECKED	
		APPROVED	B.NATARAJA 02-11-2019
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		SCALE	1:1
		AREA mm ²	7997.245
		PERIMETER mm.	1172.115
		WEIGHT kg/m	21.593
PARTY'S NAME	ELTEL SHIELDINGS & ENCLOSURES, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	P-20252-1	-
ALLOY & TEMPER	6063 T6	S6529	S6529
DESCRIPTION	EAL EXTRUSION 214		