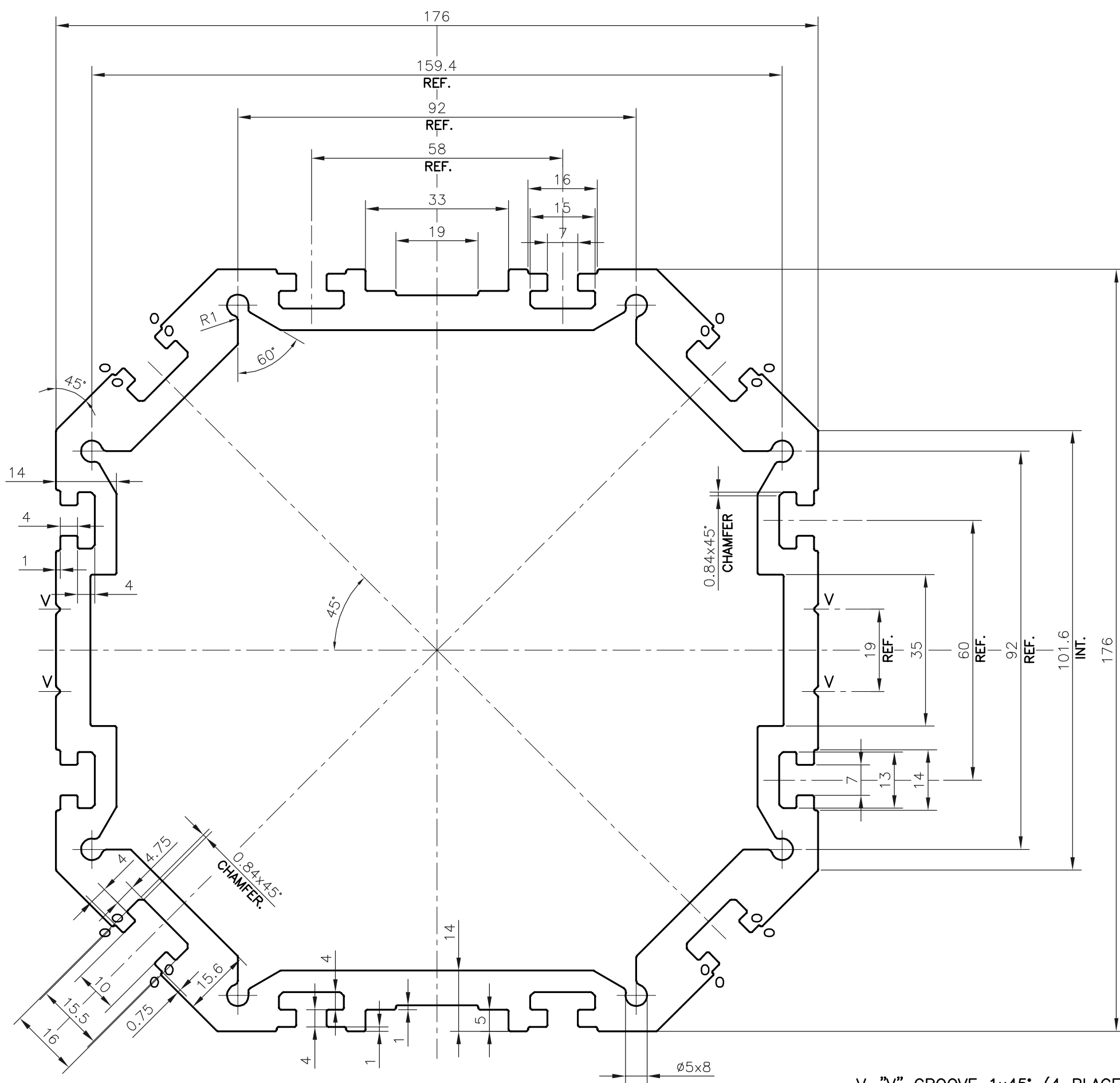
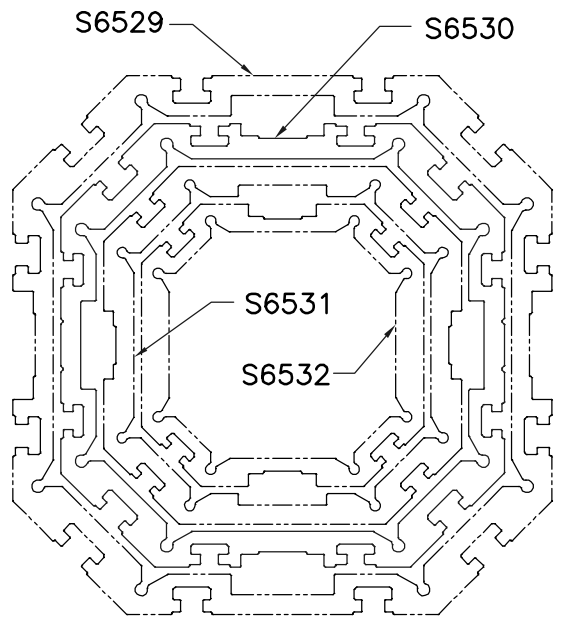


P-20253-1  
S6530




V="V" GROOVE 1x45° (4 PLACES)  
O = R0.3 mm (16 PLACES)



SCALE: - 1:3

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 <b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)	NAME	DATE
	DRAWN	DARPAN
SYMBOL OF QUALITY AN ISO 9001 COMPANY	CHECKED	
	APPROVED	B.NATARAJA
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED	SCALE	1:1
	AREA mm <sup>2</sup>	5770.182
	PERIMETER mm.	988.438
	WEIGHT kg/m	15.579
PARTY'S NAME	ELTEL SHIELDINGS & ENCLOSURES, BANGALORE	
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	
ALLOY & TEMPER	6063 T6	
DESCRIPTION	AL EXTRUSION 176	
	DRAWING No.	SECTION No.
	P-20253-1	-
	S6530	S6530