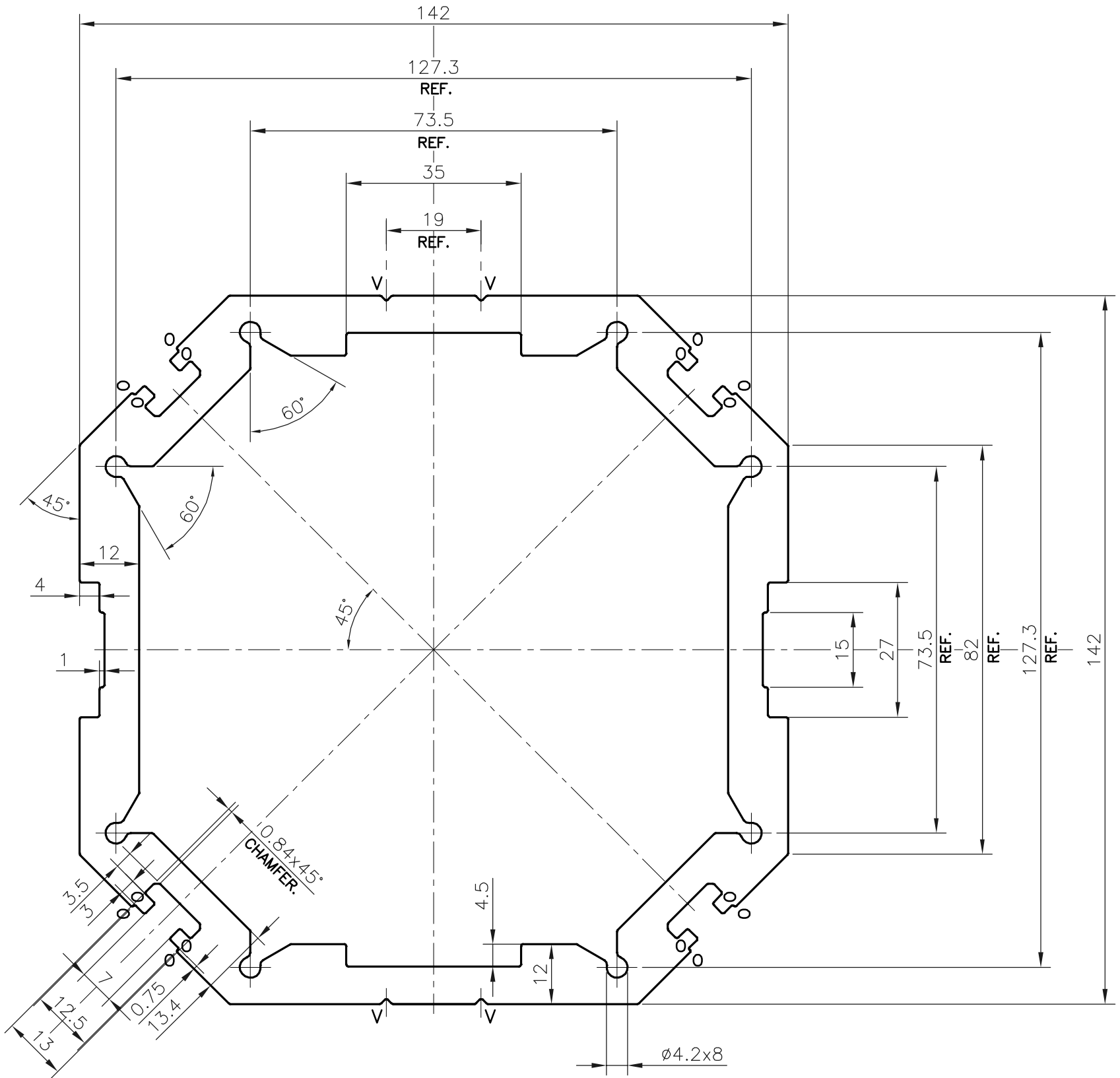
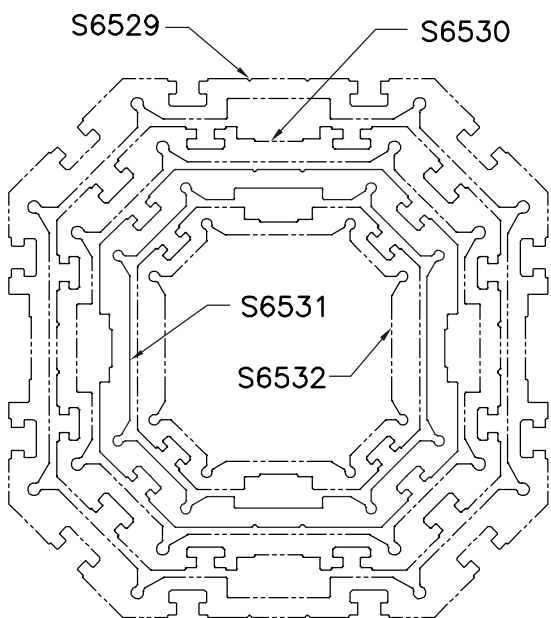


P-20254-1

S6531



V="V" GROOVE 1x45° (4 PLACES)  
O = R0.3 mm (16 PLACES)



SCALE: - 1:3

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p><b>JINDAL ALUMINIUM LTD.</b> BANGALORE-560073 (INDIA)</p>	NAME	DATE
		DRAWN	DARPAN
		CHECKED	
		APPROVED	B.NATARAJA 02-11-2019
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED</p>		SCALE	1:1
		AREA mm <sup>2</sup>	4544.48
		PERIMETER mm.	613.467
		WEIGHT kg/m	12.27
PARTY'S NAME	ELTEL SHIELDINGS & ENCLOSURES, BANGALORE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	P-20254-1	-
ALLOY & TEMPER	6063 T6	S6531	S6531
DESCRIPTION	AL EXTRUSION 142		