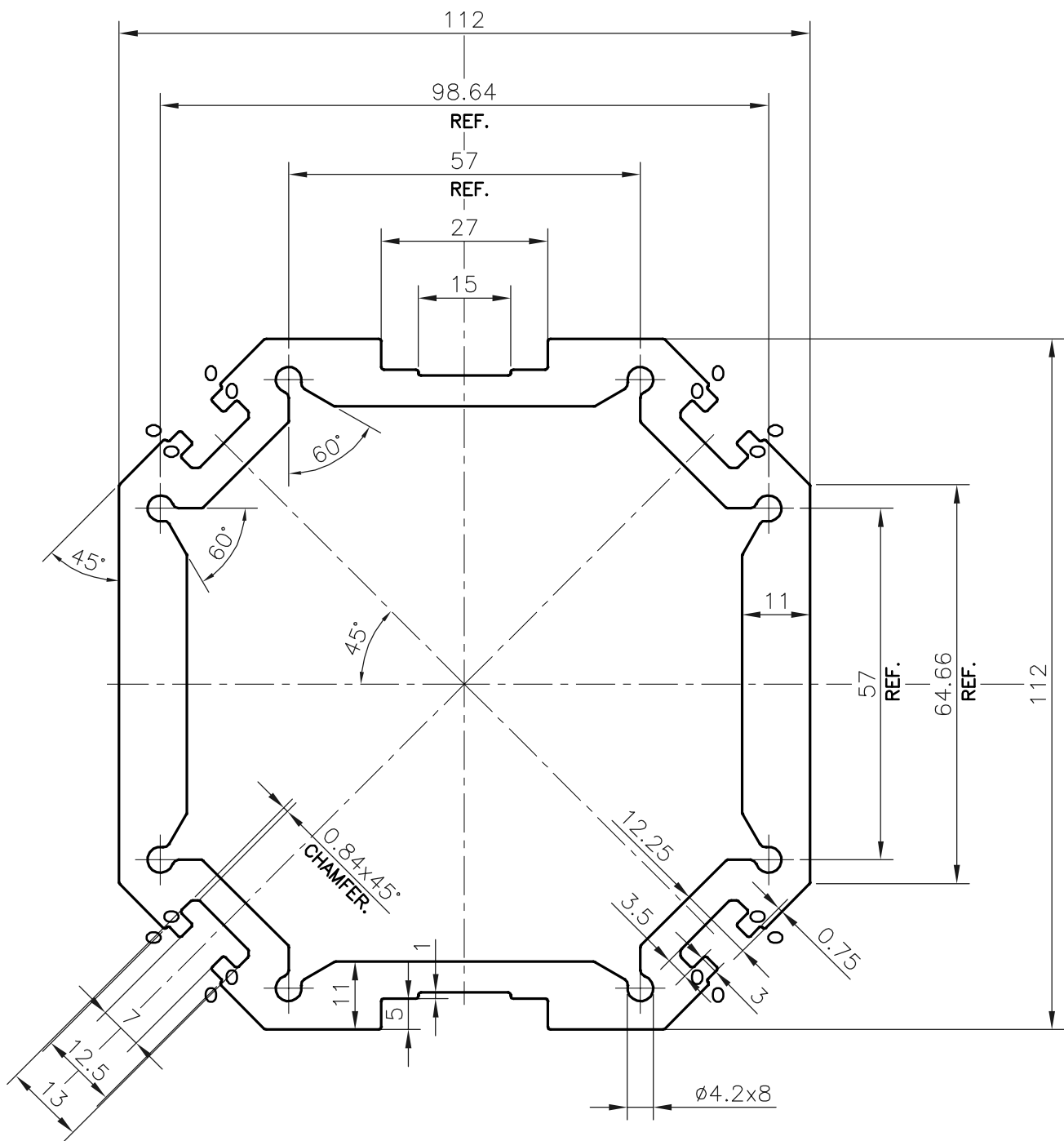
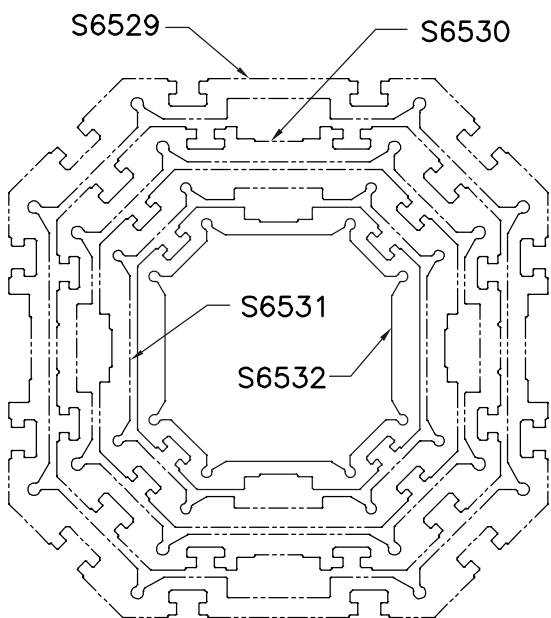


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S6532



0 = R0.3 mm (16 PLACES)



SCALE: - 1:3


TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm	- ±0.30
UPTO 30.0mm	- ±0.38
UPTO 40.0mm	- ±0.45
UPTO 50.0mm	- ±0.52
UPTO 60.0mm	- ±0.60

UPTO 80.0mm	- ±0.70
UPTO 100.0mm	- ±0.80
UPTO 120.0mm	- ±0.90
UPTO 140.0mm	- ±1.00
UPTO 160.0mm	- ±1.14

UPTO 180.0mm	- ±1.27
UPTO 200.0mm	- ±1.40
UPTO 225.0mm	- ±1.52

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	NAME	DATE
		DRAWN	DARPAN
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		CHECKED	
		APPROVED	B.NATARAJA
PARTY'S NAME ELTEL SHIELDINGS & ENCLOSURES, BANGALORE		SCALE	1:1
		AREA mm ²	3195.565
PARTY'S DRAWING No. AS PER AUTOCAD DRAWING		PERIMETER mm.	509.261
		WEIGHT kg/m	8.628
ALLOY & TEMPER 6063 T6		DRAWING No.	SECTION No.
		P-20255	-
DESCRIPTION AL EXTRUSION 112		S6532	S6532