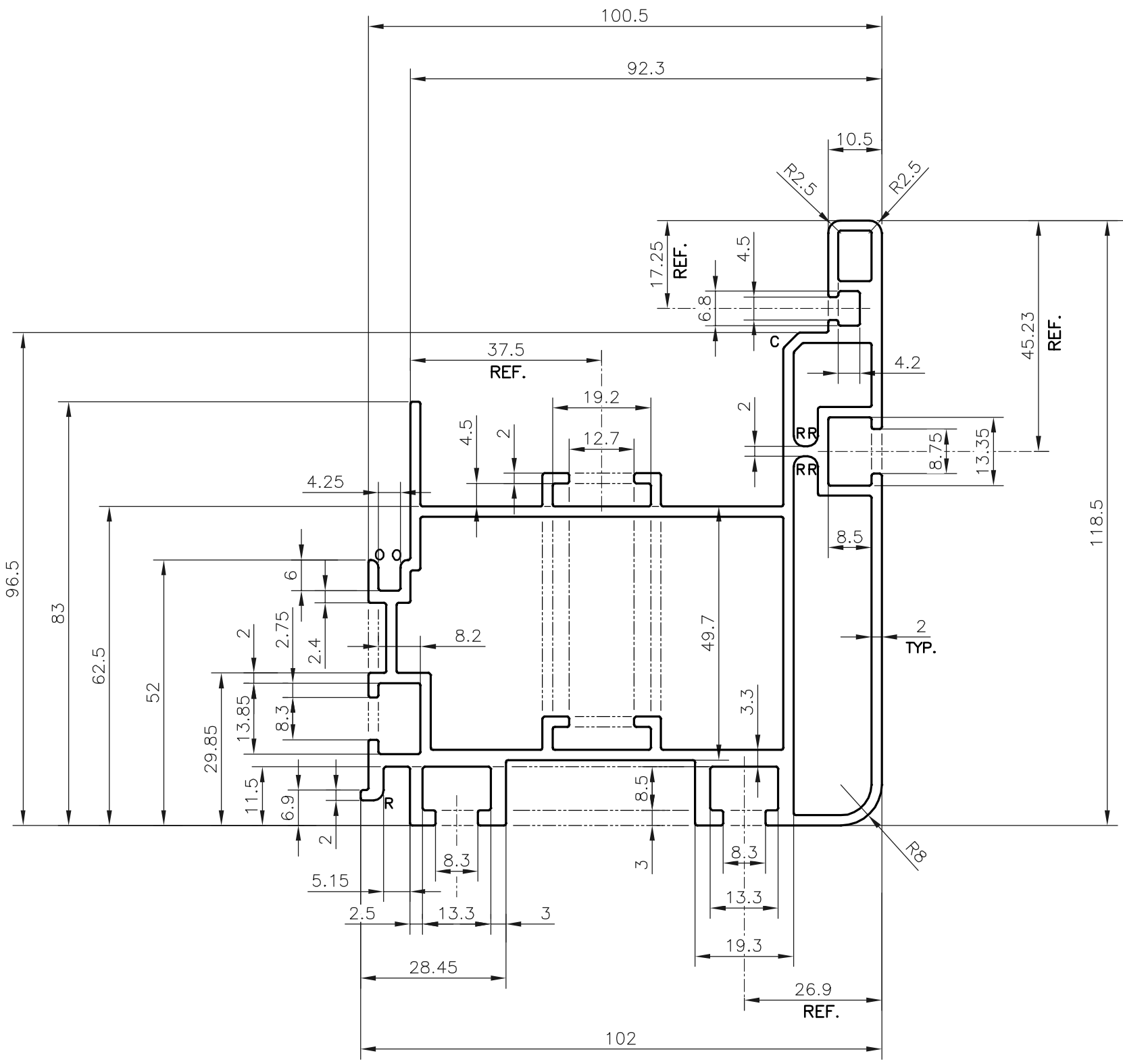
P–20230–2
S6540



O=R1.5 (PLACES)
R=R2 (5 PLACES)
C=3x45° CHAMFER (1 PLACE)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14		

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	DARPAN	02–11–2019
CHECKED		
APPROVED	B.NATARAJA	08–11–2019

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **IS:6477–1983** UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	1420.466
PERIMETER mm.	701.106
WEIGHT kg/m	3.835

PARTY'S NAME	PROMECH AUTOMATION PVT. LTD., PUNE.
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	CONVEYOR SECTION

DRAWING No.	SECTION No.
P–20230–2	–
S6540	S6540