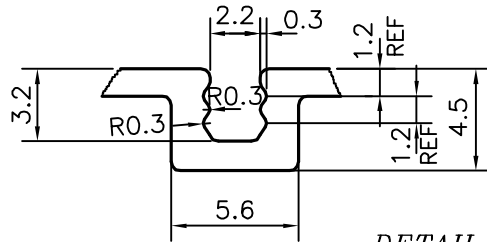
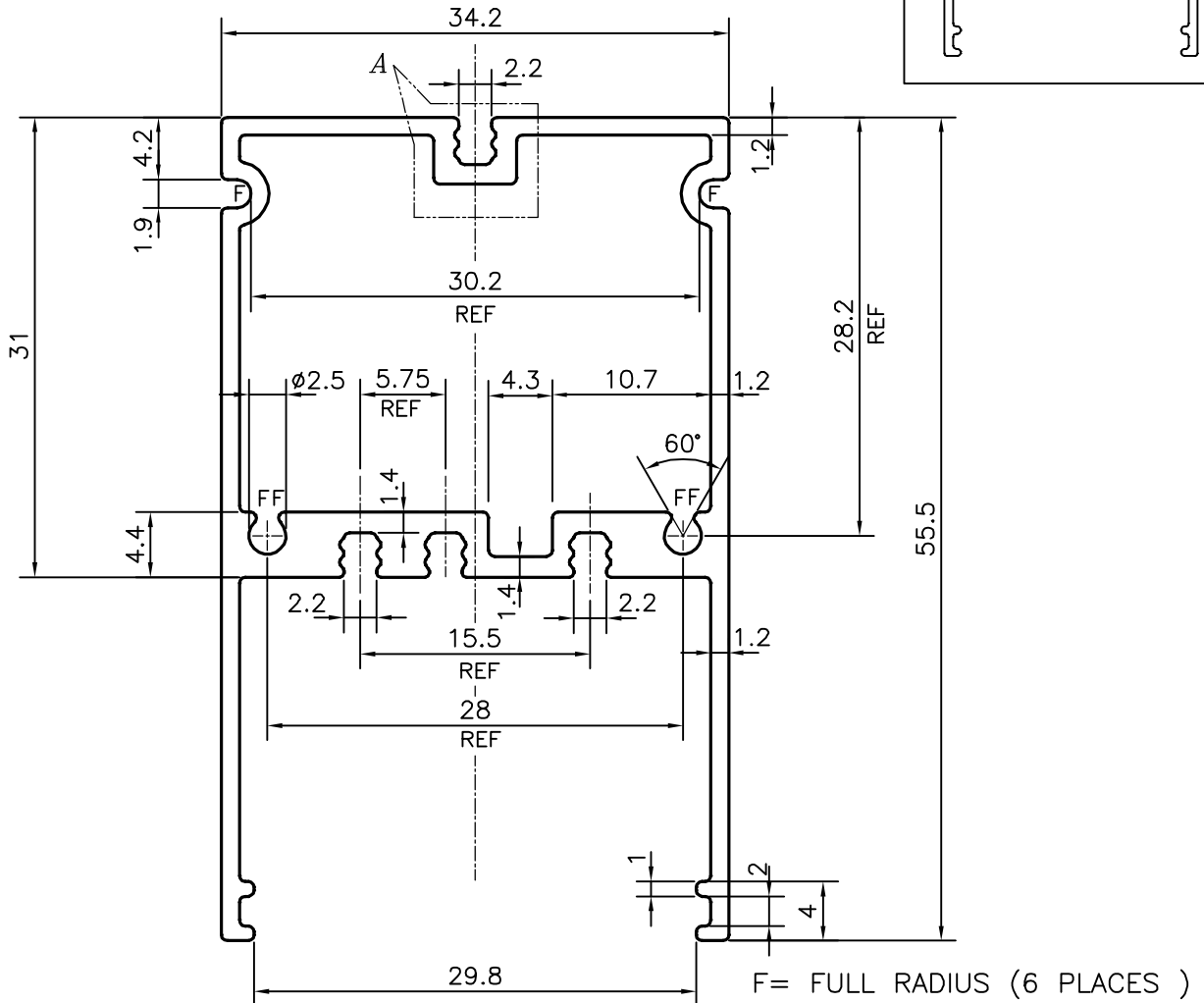
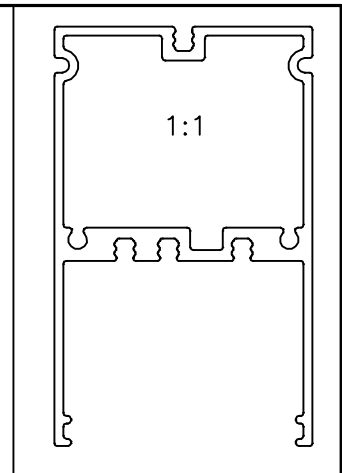


P-20462-1

S6599



DETAIL OF "A"  
SCALE 3:1



F= FULL RADIUS (6 PLACES )

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - $\pm 0.30$	UPTO 80.0mm - $\pm 0.70$	UPTO 180.0mm - $\pm 1.27$	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= $\pm 2^\circ$ 4. FLATNESS =0.006xWIDTH
UPTO 30.0mm - $\pm 0.38$	UPTO 100.0mm - $\pm 0.80$	UPTO 200.0mm - $\pm 1.40$	
UPTO 40.0mm - $\pm 0.45$	UPTO 120.0mm - $\pm 0.90$	UPTO 225.0mm - $\pm 1.52$	
UPTO 50.0mm - $\pm 0.52$	UPTO 140.0mm - $\pm 1.00$		
UPTO 60.0mm - $\pm 0.60$	UPTO 160.0mm - $\pm 1.14$		



SYMBOL OF QUALITY  
AN ISO 9001 COMPANY

**JINDAL ALUMINIUM LTD.**  
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	02-12-2019
CHECKED		
APPROVED	B.NATARAJA	11-12-2019
SCALE		2:1
AREA mm <sup>2</sup>		286.26
PERIMETER mm.		263.525
WEIGHT kg/m		0.773
DRAWING No.	SECTION No.	
P-20462-1	-	
S6599	S6599	

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983 , UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GEMITRONIKS INDIA PVT. LTD., DELHI
PARTY'S DRAWING No.	AS PER SAMPLE
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION