


V = V GROOVE 0.3x90°(6 PLACES)
 F = FULL RADIUS (2 PLACES)
 * = 1.0 RADIUS (6 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 <p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>			
PARTY'S NAME	MARVEL TOUCH ALUMINIUM PVT. LTD., NAVI MUMBAI		
PARTY'S DRAWING No.	AS PER DRAWING		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	MALE MULLION SECTION		

DRAWN	NAME	DATE
CHECKED		
APPROVED		
SCALE	1:1	
AREA	mm ² 1031.13	
PERIMETER	mm. 535.02	
WEIGHT	kg/m 2.784	
DRAWING No.	SECTION No.	
P-20430	-	
S6610	S6610	