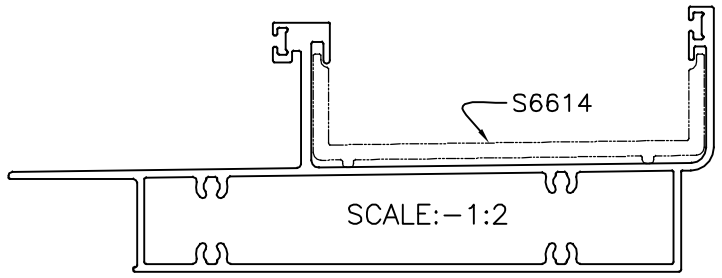
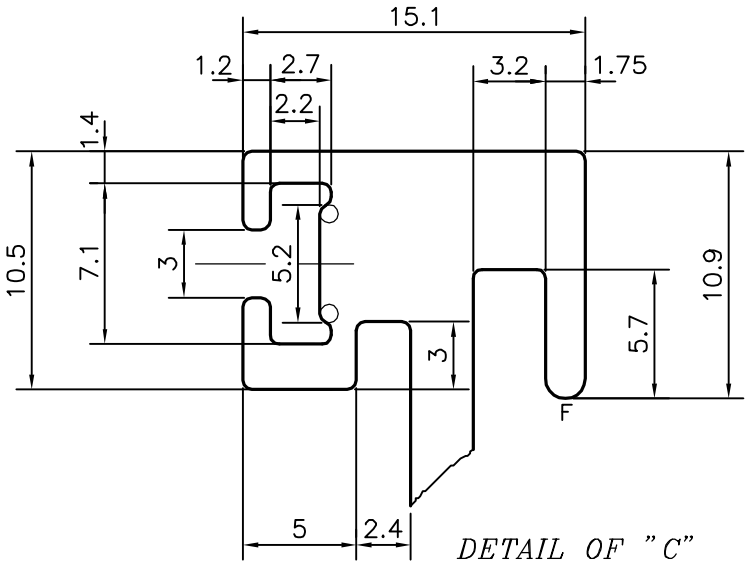
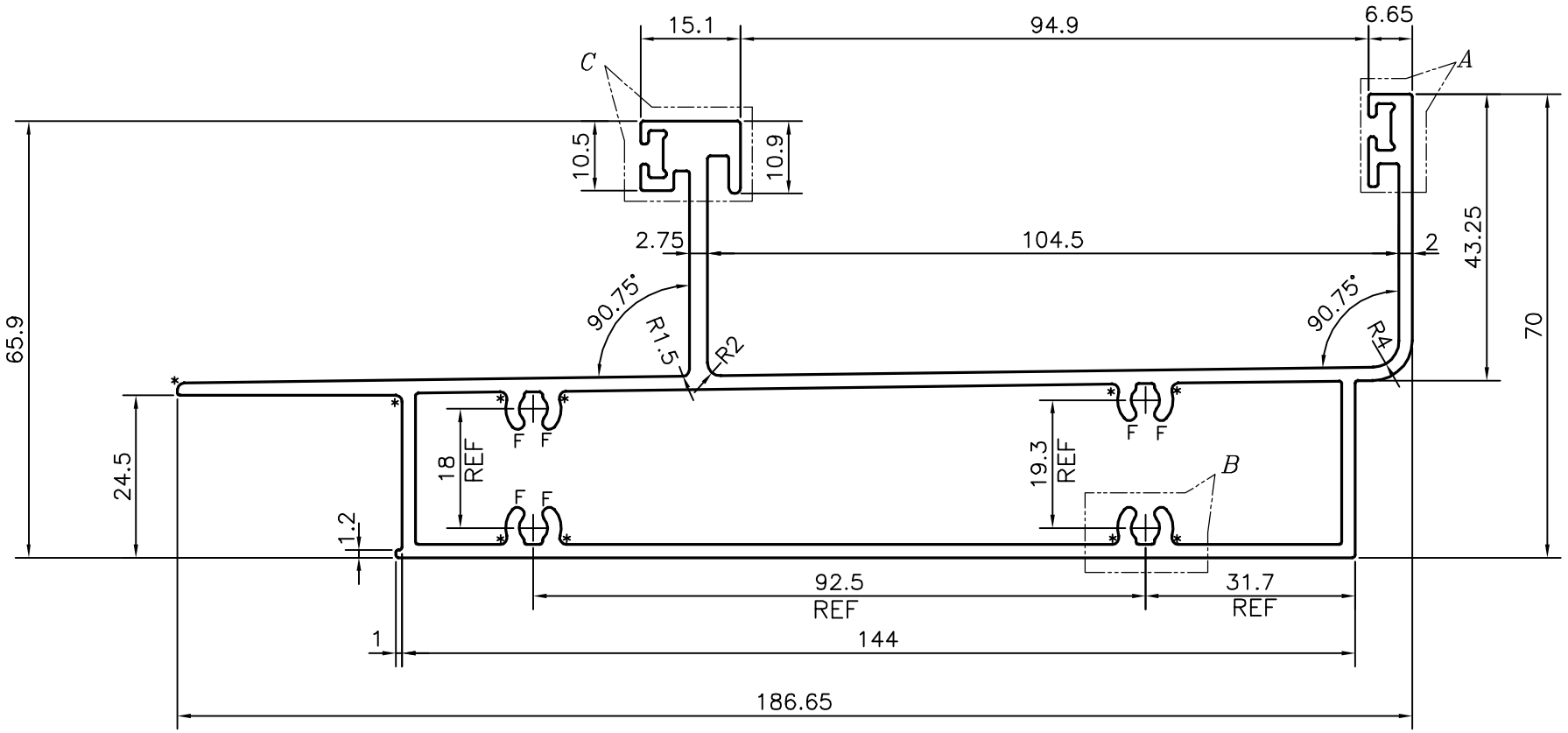
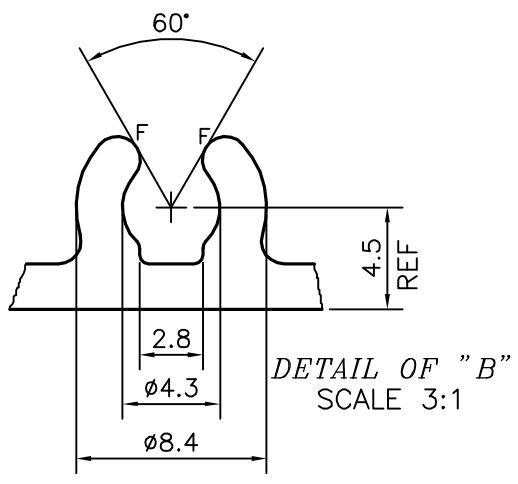
P–20433–1
S6613



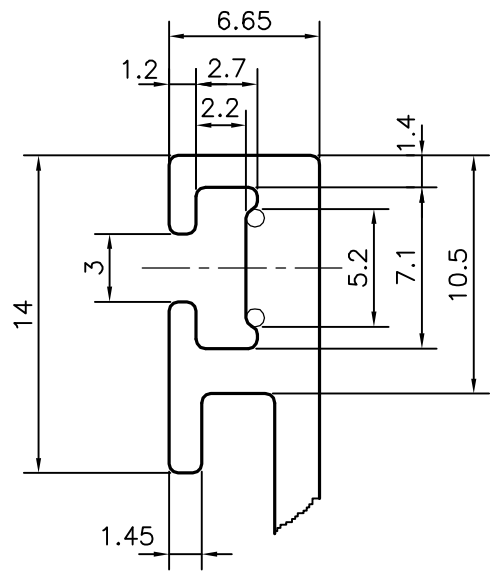


DETAIL OF "C"
SCALE 3:1





DETAIL OF "B"
SCALE 3:1



DETAIL OF "A"
SCALE 3:1

F = FULL RADIUS (9 PLACES)
* = 1.0 RADIUS (9 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	21–11–2019
CHECKED		
APPROVED	B.NATARAJA	16–12–2019

SCALE	1:1
AREA mm^2	1165.343
PERIMETER mm.	667.778
WEIGHT kg/m	3.146

DRAWING No.	SECTION No.
P–20433–1	–
S6613	S6613

PARTY'S NAME	MARVEL TOUCH ALUMINIUM PVT. LTD., NAVI MUMBAI
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	HEAD GUTTER SECTION