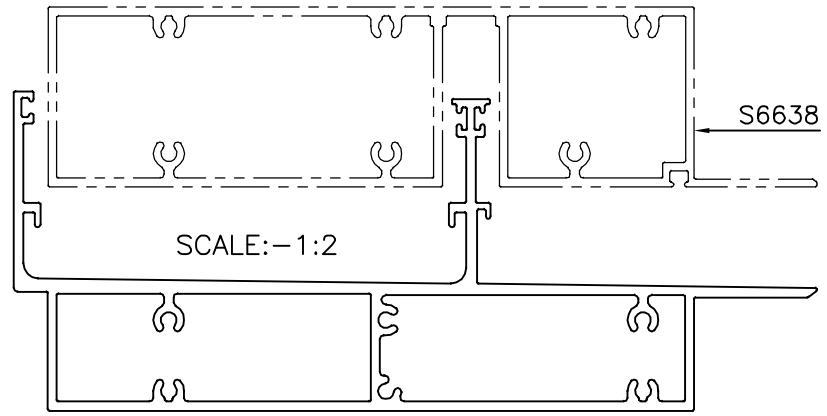
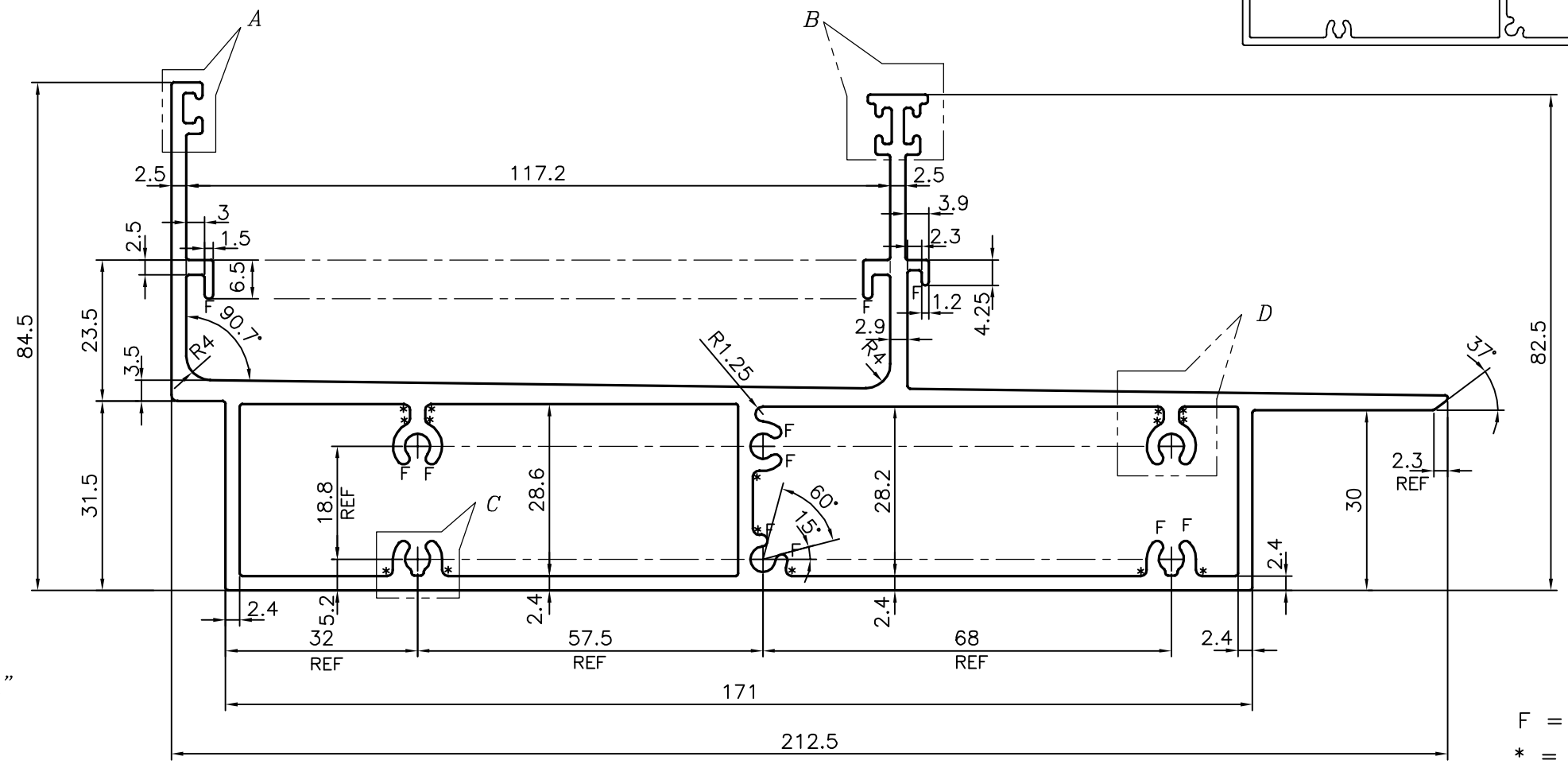
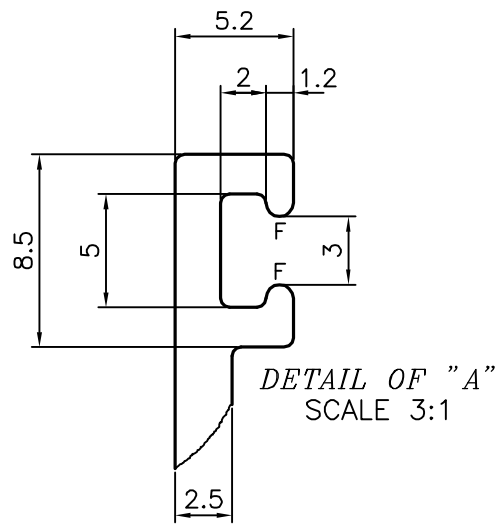
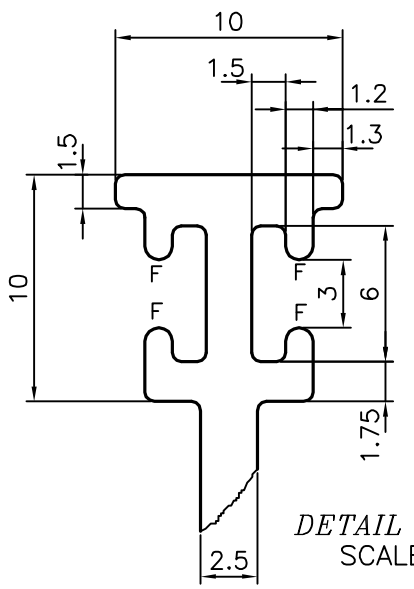
P–20459
S6639



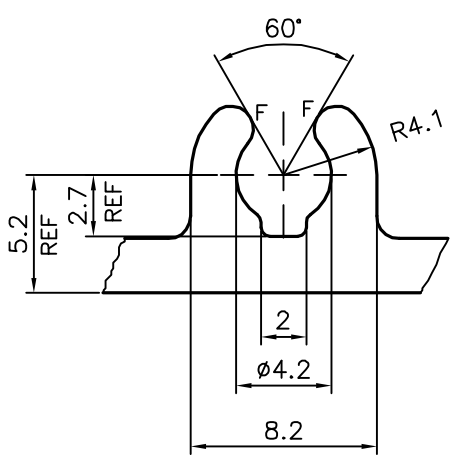




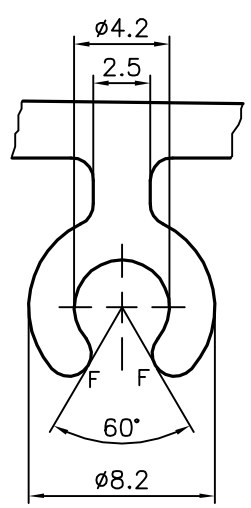
DETAIL OF "A"
SCALE 3:1



DETAIL OF "B"
SCALE 3:1



DETAIL OF "C"
SCALE 3:1



DETAIL OF "D"
SCALE 3:1

F = FULL RADIUS (21 PLACES)
* = 1.0 RADIUS (15 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GLAZIUM FACADES PVT. LTD., PUNE
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	GUTTER TRANSOM SECTION

	NAME	DATE
DRAWN	J.P.KAUSHIK	27–11–2019
CHECKED		
APPROVED	*B.NATARAJA*	04–01–2020
SCALE		1:1
AREA mm²		1774.859
PERIMETER mm.		771.359
WEIGHT kg/m		4.792

DRAWING No.	SECTION No.
P–20459	–
S6639	S6639