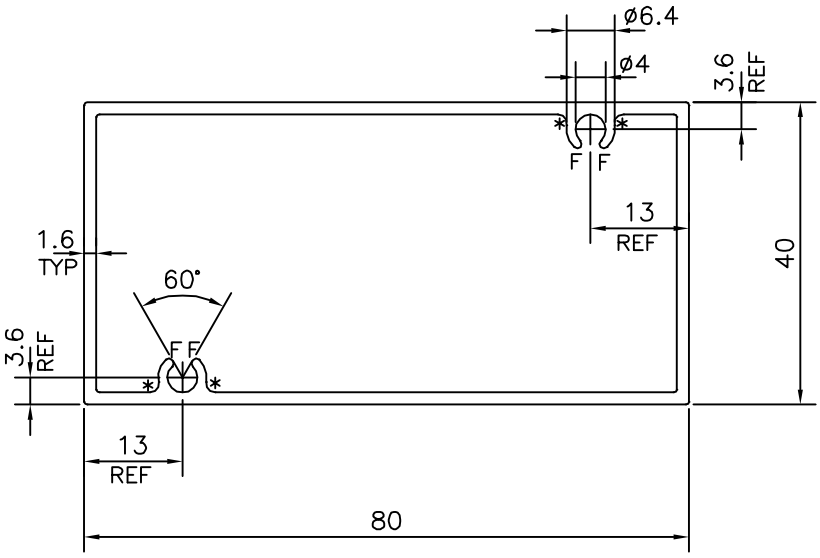
P−20575
S6647



F = FULL RADIUS (4 PLACES)
* = 1.2 RADIUS (4 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm − ±0.20	UPTO 32.0mm − ±0.38	UPTO 120.0mm − ±0.85	1. STRAIGHTNESS=1.0mm/M
UPTO 10.0mm − ±0.23	UPTO 50.0mm − ±0.46	UPTO 160.0mm − ±1.02	2. TWIST=1.0mm/M
UPTO 12.0mm − ±0.25	UPTO 60.0mm − ±0.53	UPTO 200.0mm − ±1.14	3. ANGULARITY= ±1°
UPTO 16.0mm − ±0.28	UPTO 80.0mm − ±0.69	UPTO 250.0mm − ±1.40	4. FLATNESS =0.007xWIDTH
UPTO 25.0mm − ±0.30	UPTO 100.0mm − ±0.75	UPTO 300.0mm − ±1.65	

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE−560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	03−01−2020
CHECKED		
APPROVED	B.NATARAJA	08−01−2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477−1983 , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	400.003
PERIMETER mm.	239.313
WEIGHT kg/m	1.080

PARTY'S NAME	ALUFIT INDIA PVT. LTD., BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	BOX LOUVERS SECTION

DRAWING No.	SECTION No.
P−20575	−
S6647	S6647