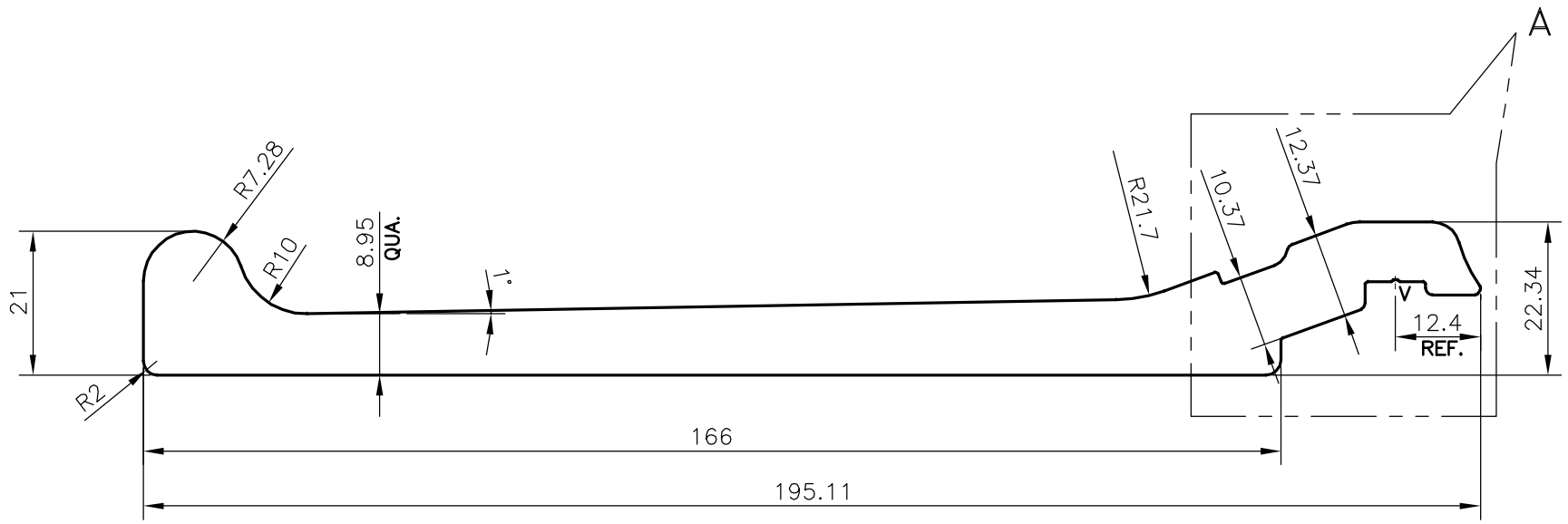
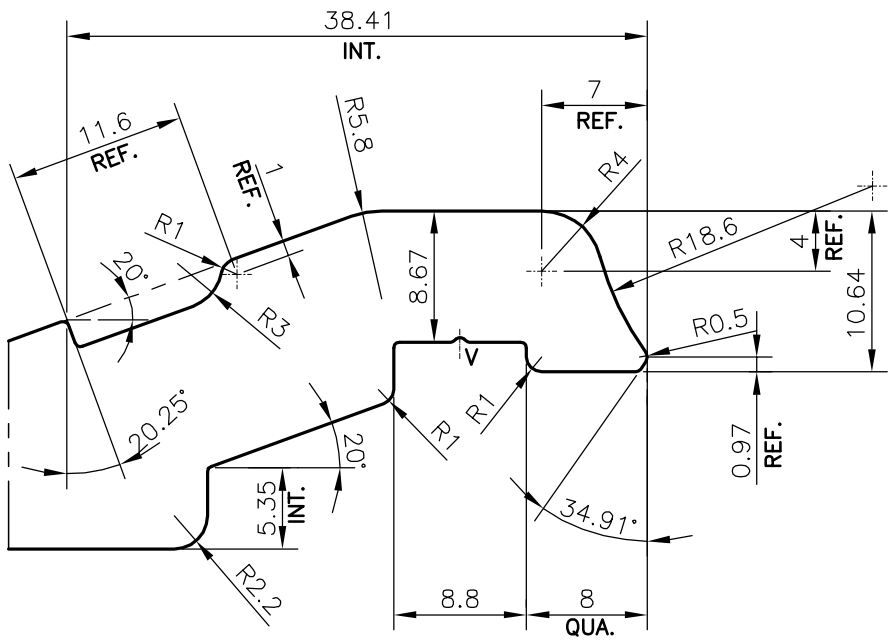
P–20594
S6648





DETAIL OF "A"
SCALE:– 2:1

V="V" GROOVE 0.3x90° (1 PLACE)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS			
UPTO 6.40mm – ±0.20 UPTO 10.0mm – ±0.23 UPTO 12.0mm – ±0.25 UPTO 16.0mm – ±0.28 UPTO 25.0mm – ±0.30	UPTO 32.0mm – ±0.38 UPTO 50.0mm – ±0.46 UPTO 60.0mm – ±0.53 UPTO 80.0mm – ±0.69 UPTO 100.0mm – ±0.75	UPTO 120.0mm – ±0.85 UPTO 160.0mm – ±1.02 UPTO 200.0mm – ±1.14 UPTO 250.0mm – ±1.40 UPTO 300.0mm – ±1.65	**1. STRAIGHTNESS=1.7mm/M** **2. TWIST=1.7mm/M** **3. ANGULARITY= ±2°** **4. FLATNESS =0.007xWIDTH**

			NAME	DATE
SYMBOL OF QUALITY AN ISO 9001 COMPANY	*JINDAL ALUMINIUM LTD.* *BANGALORE–560073 (INDIA)*	DRAWN	DARPAN	07–01–2020
		CHECKED		
		APPROVED	B.NATARAJA	09–01–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER **IS:3965–1981** , UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm^2	2179.017
PERIMETER mm.	433.282
WEIGHT kg/m	5.883

		DRAWING No.	SECTION No.
PARTY'S NAME	STELLAR GASTRONOM PVT. LTD., GHAZIABAD		
PARTY'S DRAWING No.	AS PER AUTOCAD DRAWING	P–20594	–
		S6648	S6648
ALLOY & TEMPER	6063 T6		
DESCRIPTION	MAIN ASSEMBLY SECTION		