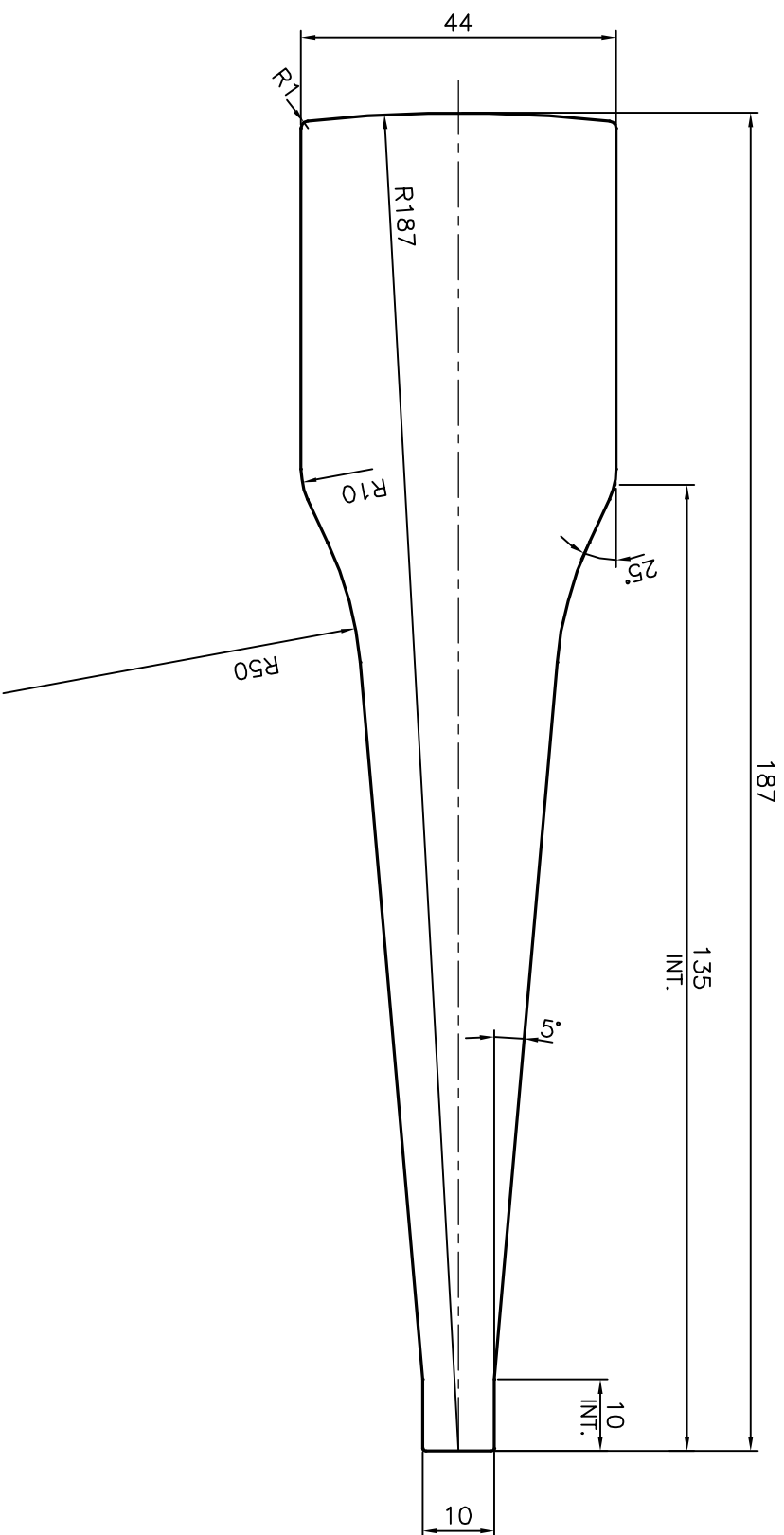


P-20525

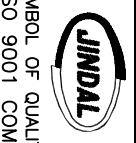
S6649



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH



JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

SYMBOL OF QUALITY
AN ISO 9001 COMPANY

DRAWN	J.P.KAUSHIK	DATE	19-12-2019
CHECKED			
APPROVED	B.NATARAJA		11-01-2020
SCALE			1:1
AREA	mm ²		5090.927
PERIMETER	mm.		428.152
WEIGHT	kg/m		13.746
DRAWING No.		SECTION No.	

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	SAI BHOOMI TRADERS, BANGALORE
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6061 T6511
DESCRIPTION	MISC. SECTION