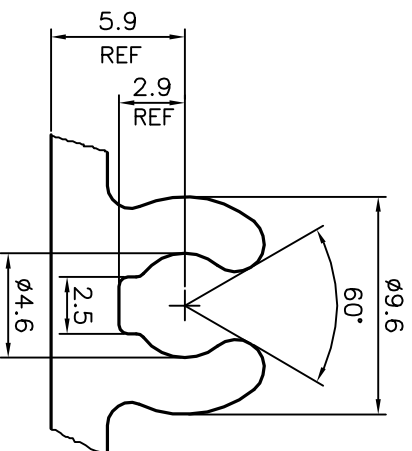


F = FULL RADIUS(8 PLACES)
 * = 1.0 RADIUS (19 PLACES)



DETAIL OF "A"
 SCALE 3:1

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>	DRAWN	NAME	DATE
		CHECKED	J.P.KAUSHIK	07-01-2020
		APPROVED	B.NATARAJA	24-01-2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	HARDWARE SYNDICATE, BANGALORE	SCALE	1:1
PARTY'S DRAWING No.	AS PER DRAWING	AREA mm ²	1281.568
ALLOY & TEMPER	6063 T6	PERIMETER mm.	482.789
DESCRIPTION	MID TRANSOM-03 SECTION	WEIGHT kg/m	3.460
		DRAWING No.	SECTION No.
		P-20487-1	-
		S6665	S6665