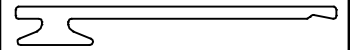
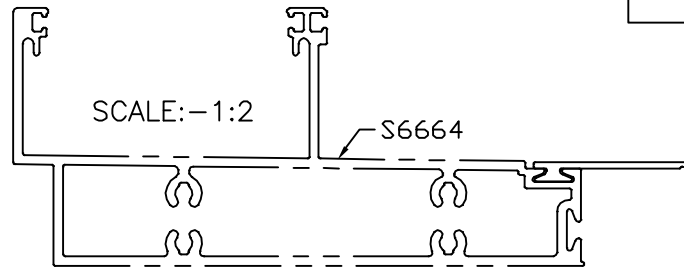


P-20499-1

S6668

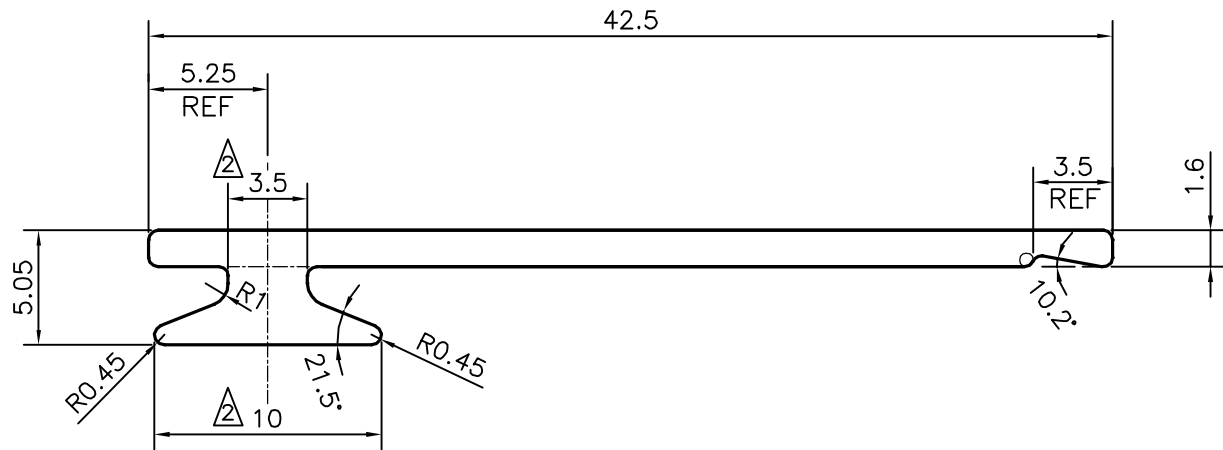


1:1



SCALE:-1:2

S6664

ISSUE- Δ

DIMENSION CHANGED FROM 10.5 mm TO 10.0 mm & FROM 4.0 mm TO 3.5 mm

WEIGHT CHANGED FROM 0.243 TO 0.238 kg/m

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ± 0.20	UPTO 32.0mm - ± 0.38	UPTO 120.0mm - ± 0.85	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= $\pm 2^\circ$ 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ± 0.23	UPTO 50.0mm - ± 0.46	UPTO 160.0mm - ± 1.02	
UPTO 12.0mm - ± 0.25	UPTO 60.0mm - ± 0.53	UPTO 200.0mm - ± 1.14	
UPTO 16.0mm - ± 0.28	UPTO 80.0mm - ± 0.69	UPTO 250.0mm - ± 1.40	
UPTO 25.0mm - ± 0.30	UPTO 100.0mm - ± 0.75	UPTO 300.0mm - ± 1.65	

SYMBOL OF QUALITY
AN ISO 9001 COMPANY**JINDAL ALUMINIUM LTD.**
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	18-03-2020
CHECKED		
APPROVED	B.NATARAJA	19-03-2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:3965-1981, UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm ²	88.281
PERIMETER mm.	104.367
WEIGHT kg/m	0.238
DRAWING No.	SECTION No.
P-20499-1	-
S6668	S6668(ISSUE-2)

PARTY'S NAME: HARDWARE SYNDICATE, BANGALORE

PARTY'S DRAWING No.: AS PER DRAWING

ALLOY & TEMPER: 6063 T6

DESCRIPTION: MULLION LEG SECTION