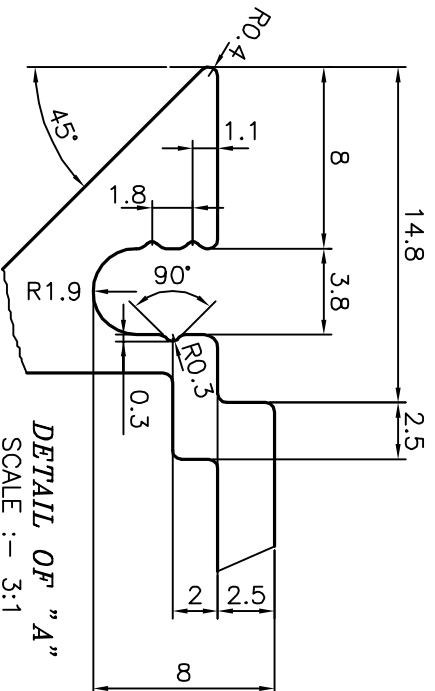
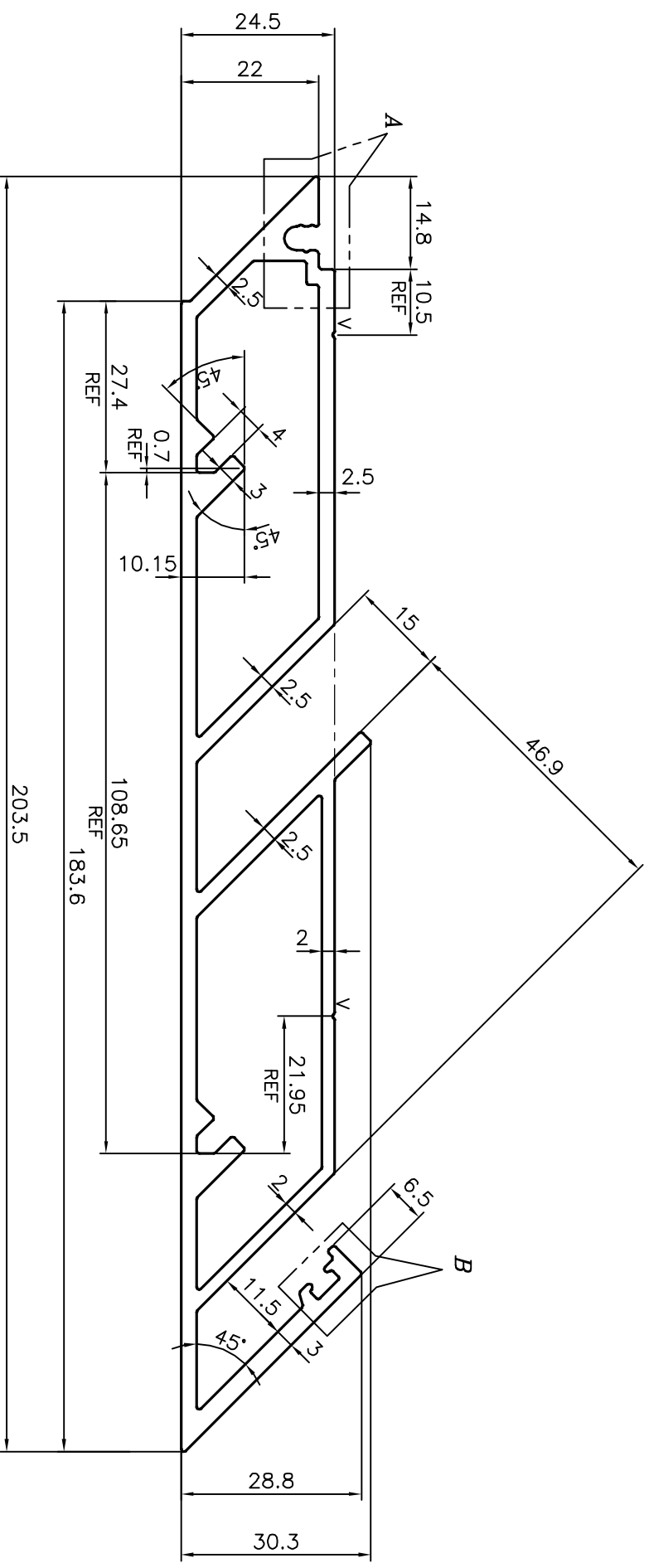


DETAIL OF "B"
SCALE :- 3:1



DETAIL OF "A"
SCALE :- 3:1



V = V GROOVE 0.3x90° (2 PLACES)
F = FULL RADIUS (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

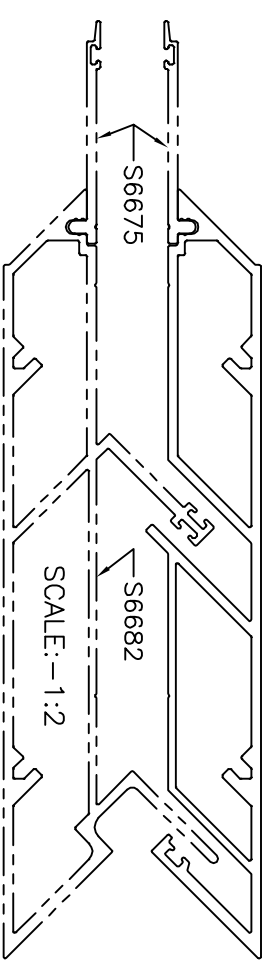
UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

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JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

PARTY'S NAME	GLAZIUM FACADES PVT. LTD., PUNE	SCALE	1:1
PARTY'S DRAWING No.	AS PER DRAWING	AREA mm ²	1260.236
ALLOY & TEMPER	6063 T6	PERIMETER mm.	596.882
DESCRIPTION	CURTAIN WALL SECTION	WEIGHT kg/m	3.403
		DRAWING No.	SECTION No.
		P-20574	-
		S6683	S6683



SCALE:-1:2

S6675

S6682