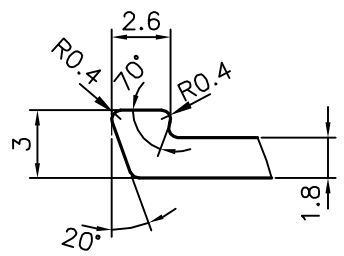
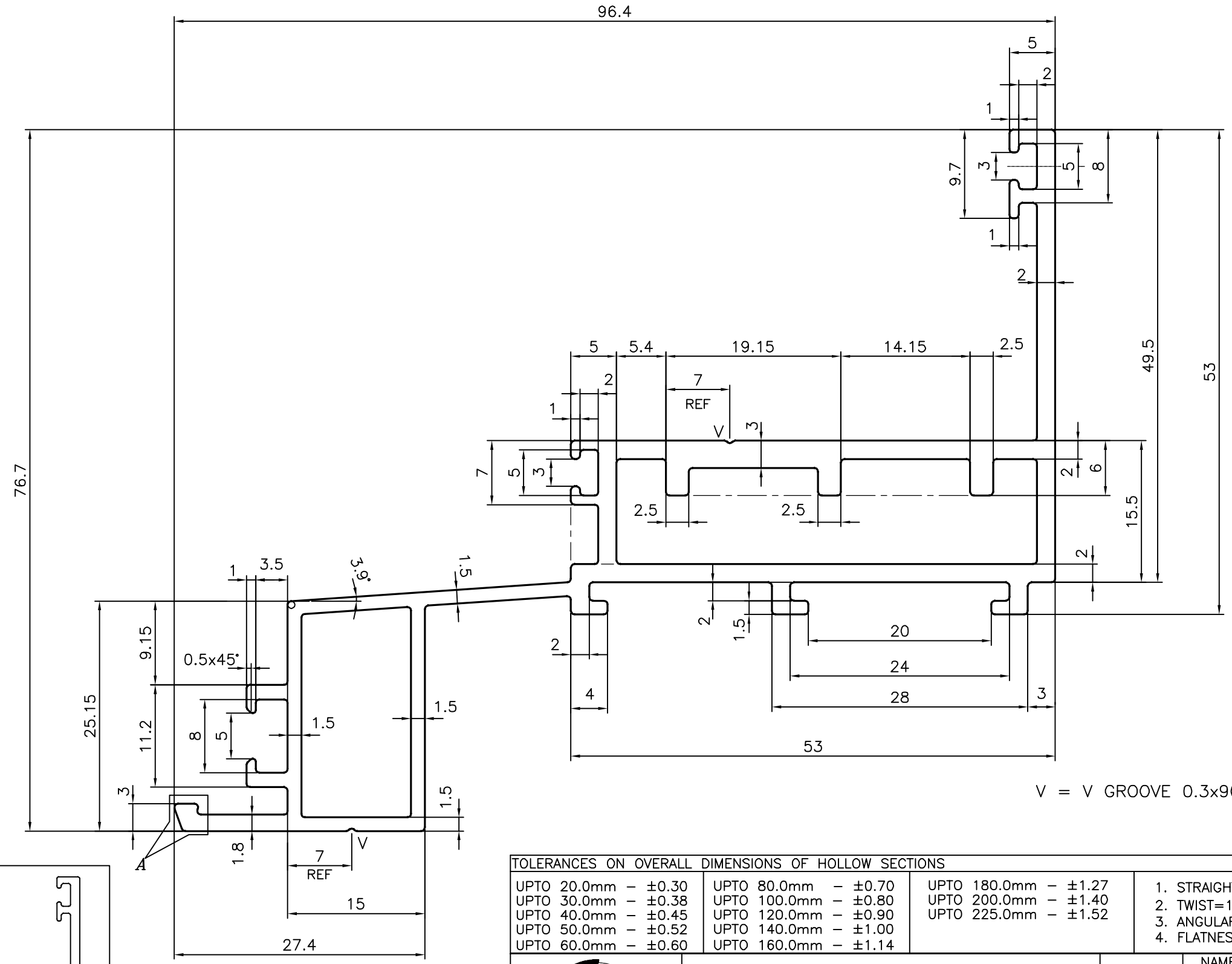
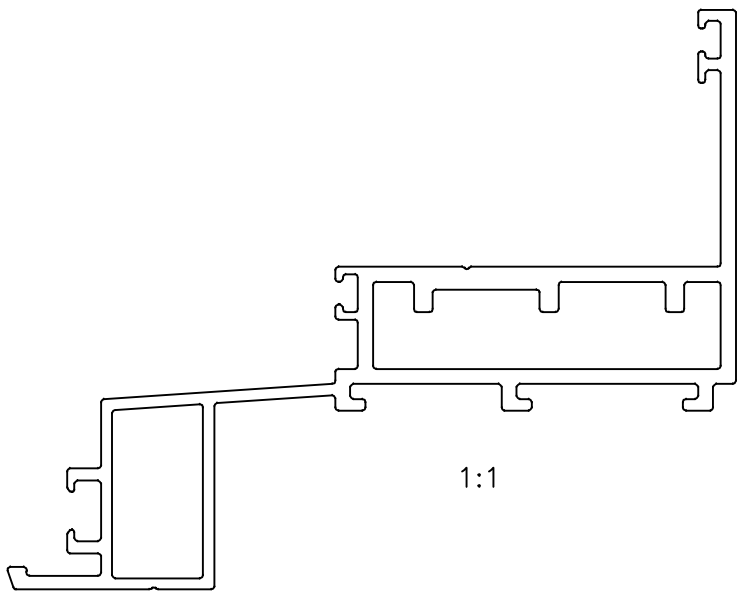
P–20612–1
S6695



DETAIL OF "A"
SCALE 3:1



V = V GROOVE 0.3x90° (2 PLACES)



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	14–01–2020
CHECKED		
APPROVED	B.NATARAJA	25–01–2020
SCALE		2:1
AREA mm^2		593.136
PERIMETER mm.		422.962
WEIGHT kg/m		1.601
DRAWING No.		SECTION No.
P–20612–1		–
S6695		S6695

PARTY'S NAME	GLAZIUM FACADES PVT. LTD., PUNE
PARTY'S DRAWING No.	DWG–23
ALLOY & TEMPER	6063 T6
DESCRIPTION	OPENABLE OUTER FRAME SECTION