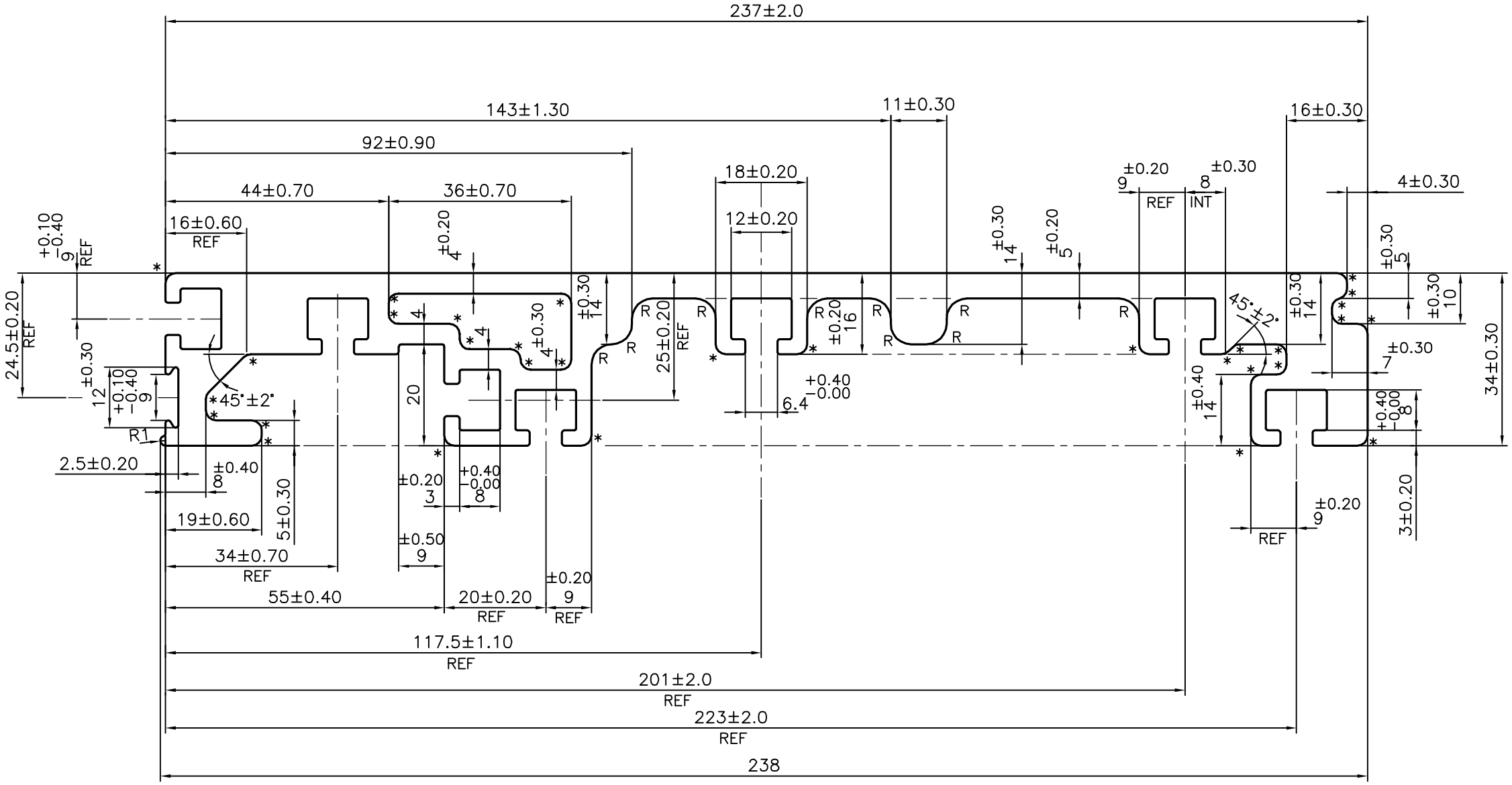
P–20540–1
S6705



R = 4.0 RADIUS (10 PLACES)
* = 2.0 RADIUS (31 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS			
UPTO 20.0mm – ±0.30 UPTO 30.0mm – ±0.38 UPTO 40.0mm – ±0.45 UPTO 50.0mm – ±0.52 UPTO 60.0mm – ±0.60	UPTO 80.0mm – ±0.70 UPTO 100.0mm – ±0.80 UPTO 120.0mm – ±0.90 UPTO 140.0mm – ±1.00 UPTO 160.0mm – ±1.14	UPTO 180.0mm – ±1.27 UPTO 200.0mm – ±1.40 UPTO 225.0mm – ±1.52	1. STRAIGHTNESS=1.7mm/M 2. TWIST=1.7mm/M 3. ANGULARITY= ±2° 4. FLATNESS =0.006xWIDTH

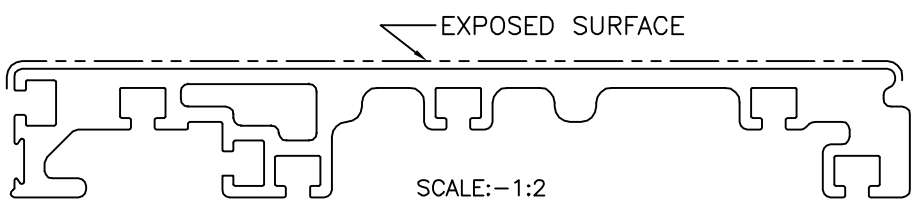
JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 UNLESS OTHERWISE SPECIFIED

	NAME	DATE
DRAWN	J.P.KAUSHIK	03–01–2020
CHECKED		
APPROVED	B.NATARAJA	29–01–2020

SCALE	1:1
AREA mm^2	2829.419
PERIMETER mm.	918.205
WEIGHT kg/m	7.639

DRAWING No.	SECTION No.
P–20540–1	–
S6705	S6705

PARTY'S NAME	BHARAT ELECTRONICS LTD., BANGALORE
PARTY'S DRAWING No.	0422 033 98122 (5161 131 1)
ALLOY & TEMPER	AlMgSi0.5F22
DESCRIPTION	MISC. SECTION