


1. STRAIGHTNESS=1.0mm/M
2. TWIST=1.0mm/M
3. FLATNESS =1.5mm

F = FULL RADIUS (16 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ±0.20	UPTO 32.0mm - ±0.38	UPTO 120.0mm - ±0.85	UPTO 320.00mm - ±1.70
UPTO 10.0mm - ±0.23	UPTO 50.0mm - ±0.46	UPTO 160.0mm - ±1.02	
UPTO 12.0mm - ±0.25	UPTO 60.0mm - ±0.53	UPTO 200.0mm - ±1.14	
UPTO 16.0mm - ±0.28	UPTO 80.0mm - ±0.69	UPTO 250.0mm - ±1.40	
UPTO 25.0mm - ±0.30	UPTO 100.0mm - ±0.75	UPTO 300.0mm - ±1.65	

 <p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED</p>		
PARTY'S NAME	AVANTEL LTD., VISAKHAPATNAM	
PARTY'S DRAWING No.	RD MISC M63 REV. 03	
ALLOY & TEMPER	63400 WP	
DESCRIPTION	HEAT SINK SECTION	
DRAWN	J.P.KAUSHIK	DATE 11-02-2020
CHECKED		
APPROVED	B.NATARAJA	21-02-2020
SCALE	1:1	
AREA	mm ²	3486.077
PERIMETER	mm.	1432.401
WEIGHT	kg/m	9.412
DRAWING No.	SECTION No.	
P-20679-1	-	
S6732	S6732	