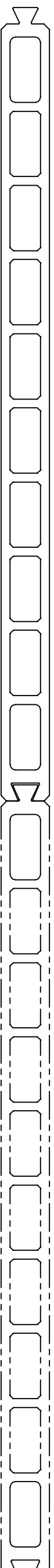
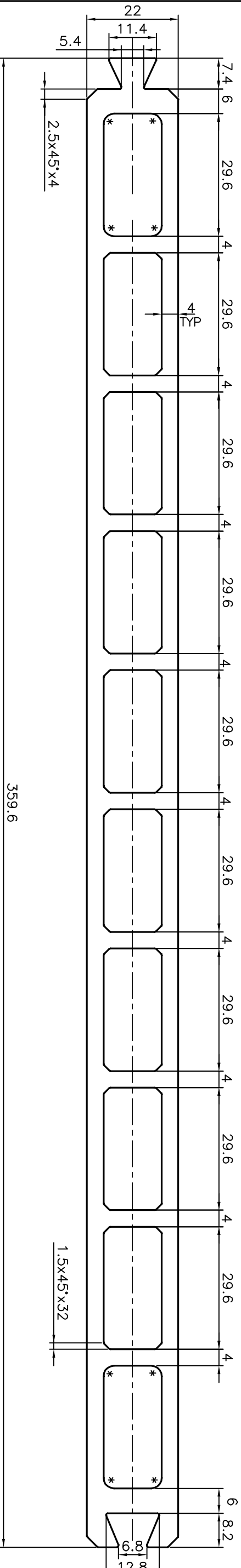


P-20795

S6738




SCALE :- 1/2



* = 2.5 RADIUS(8 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14		

 <p>JINDAL SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>		<p>JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)</p>		DRAWN	NAME	DATE
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983, UNLESS OTHERWISE SPECIFIED</p>				CHECKED	J.P. KAUSHIK	20-02-2020
<p>PARTY'S NAME</p>		<p>PALLAVI ENGINEERING COMPANY, BANGALORE</p>		APPROVED	B.NATARAJA	22-02-2020
<p>PARTY'S DRAWING No.</p>		<p>AS PER DRAWING</p>		SCALE		1:1
<p>ALLOY & TEMPER</p>		<p>6063 T6</p>		AREA mm ²		3620.623
<p>DESCRIPTION</p>		<p>MISC. SECTION</p>		PERIMETER mm.		786.806
				WEIGHT kg/m		9.776
				DRAWING No.		P-20795
				SECTION No.		S6738