
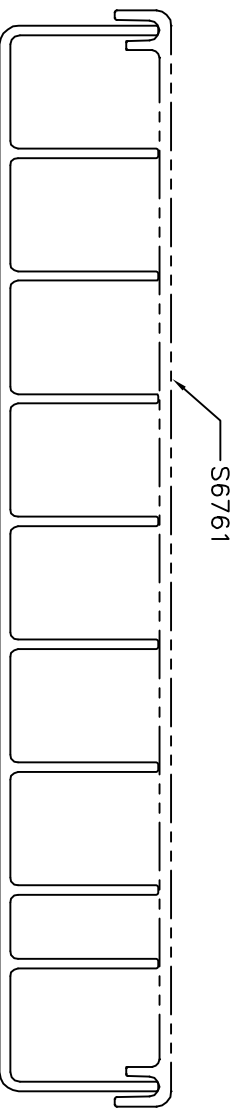


UNSPECIFIED RADIUS 0.5 mm  
 \* = RADIUS 2.0 (16 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

|                     |                      |                      |                       |
|---------------------|----------------------|----------------------|-----------------------|
| UPTO 6.40mm - ±0.20 | UPTO 32.0mm - ±0.38  | UPTO 120.0mm - ±0.85 | UPTO 320.00mm - ±1.70 |
| UPTO 10.0mm - ±0.23 | UPTO 50.0mm - ±0.46  | UPTO 160.0mm - ±1.02 |                       |
| UPTO 12.0mm - ±0.25 | UPTO 60.0mm - ±0.53  | UPTO 200.0mm - ±1.14 |                       |
| UPTO 16.0mm - ±0.28 | UPTO 80.0mm - ±0.69  | UPTO 250.0mm - ±1.40 |                       |
| UPTO 25.0mm - ±0.30 | UPTO 100.0mm - ±0.75 | UPTO 300.0mm - ±1.65 |                       |

|  |  |   |
|--|--|---|
|  <p><b>JINDAL ALUMINIUM LTD.</b><br/>                 BANGALORE-560073 (INDIA)</p>                            |  | DRAWN J.P.KAUSHIK 26-02-2020<br>CHECKED<br>APPROVED B.NATARAJA 13-03-2020<br>SCALE 1:1<br>AREA mm <sup>2</sup> 1774.214<br>PERIMETER mm. 1329.135<br>WEIGHT kg/m 4.790<br>DRAWING No. SECTION No. |
| SYMBOL OF QUALITY<br>AN ISO 9001 COMPANY<br>1. ALL DIMENSIONS ARE IN mm.<br>2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.<br>3. TOLERANCES WILL BE AS PER IS:3965-1981 UNLESS OTHERWISE SPECIFIED |  | PARTY'S NAME PRESSSTON ENGINEERING CORPORATION,<br>BANGALORE<br>PARTY'S DRAWING No. AS PER DRAWING<br>ALLOY & TEMPER 6063 T5<br>DESCRIPTION DUCT SECTION  |



SCALE:-1:2