



V = V GROOVE 0.3x90° (2 PLACES)

TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BANGALORE-560073 (INDIA)	DRAWN J.P.KAUSHIK 17-02-2020
		CHECKED
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED B.NATARAJA 14-03-2020
PARTY'S NAME GLAZIUM FACADES PVT. LTD., PUNE		SCALE 1:1
PARTY'S DRAWING No. AS PER DRAWING		AREA mm ² 1534.749
ALLOY & TEMPER 6063 T6		PERIMETER mm. 661.481
DESCRIPTION CURTAIN WALL SECTION-TRANSOM		WEIGHT kg/m 4.144
		DRAWING No. SECTION No.
		P-20761 -
		S6781 S6781

DETAIL "A"
SCALE 3:1

DETAIL "B"
SCALE 3:1