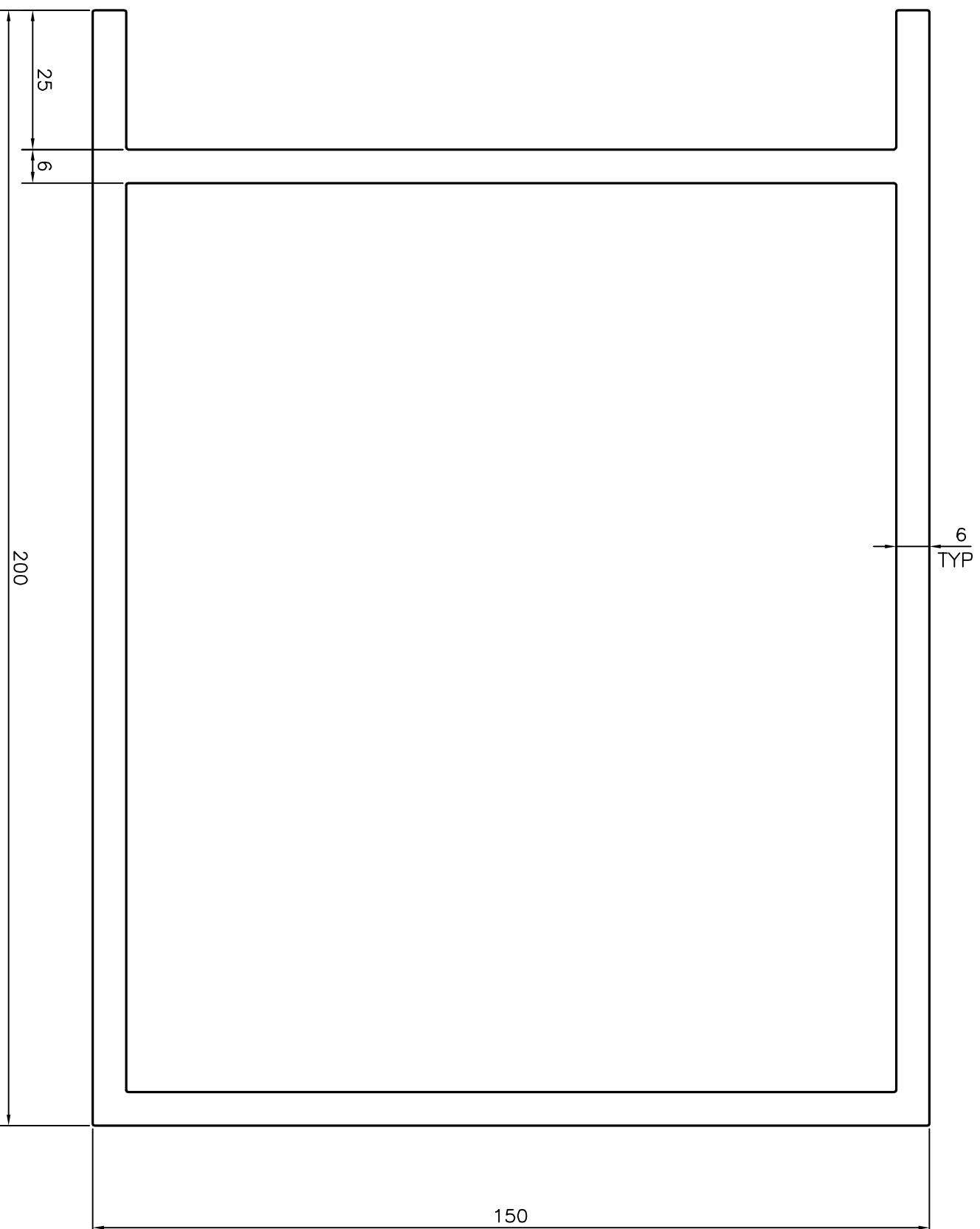


P-20760


S6797



## TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm -	±0.30	UPTO 80.0mm -	±0.70	UPTO 180.0mm -	±1.27
UPTO 30.0mm -	±0.38	UPTO 100.0mm -	±0.80	UPTO 200.0mm -	±1.40
UPTO 40.0mm -	±0.45	UPTO 120.0mm -	±0.90	UPTO 225.0mm -	±1.52
UPTO 50.0mm -	±0.52	UPTO 140.0mm -	±1.00		
UPTO 60.0mm -	±0.60	UPTO 160.0mm -	±1.14		

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTHH

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	<b>JINDAL ALUMINIUM LTD.</b> <b>BANGALORE-560073 (INDIA)</b>	DRAWN	J.P.KAUSHIK	17-02-2020
		CHECKED		
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED		APPROVED	B.NATYARAJA	18-03-2020
PARTY'S NAME	SREE MUGAMBIGAI GLAZING PVT. LTD., BANGALORE	SCALE	1:1	
PARTY'S DRAWING No.	SMG-F1	AREA mm <sup>2</sup>	4056	
ALLOY & TEMPER	6063 T6	PERIMETER mm.	748.627	
DESCRIPTION	VERTICAL ALU. FIN-1 SECTION	WEIGHT kg/m	10.951	
		DRAWING No.	SECTION No.	
		P-20760	-	
		S6797	S6797	