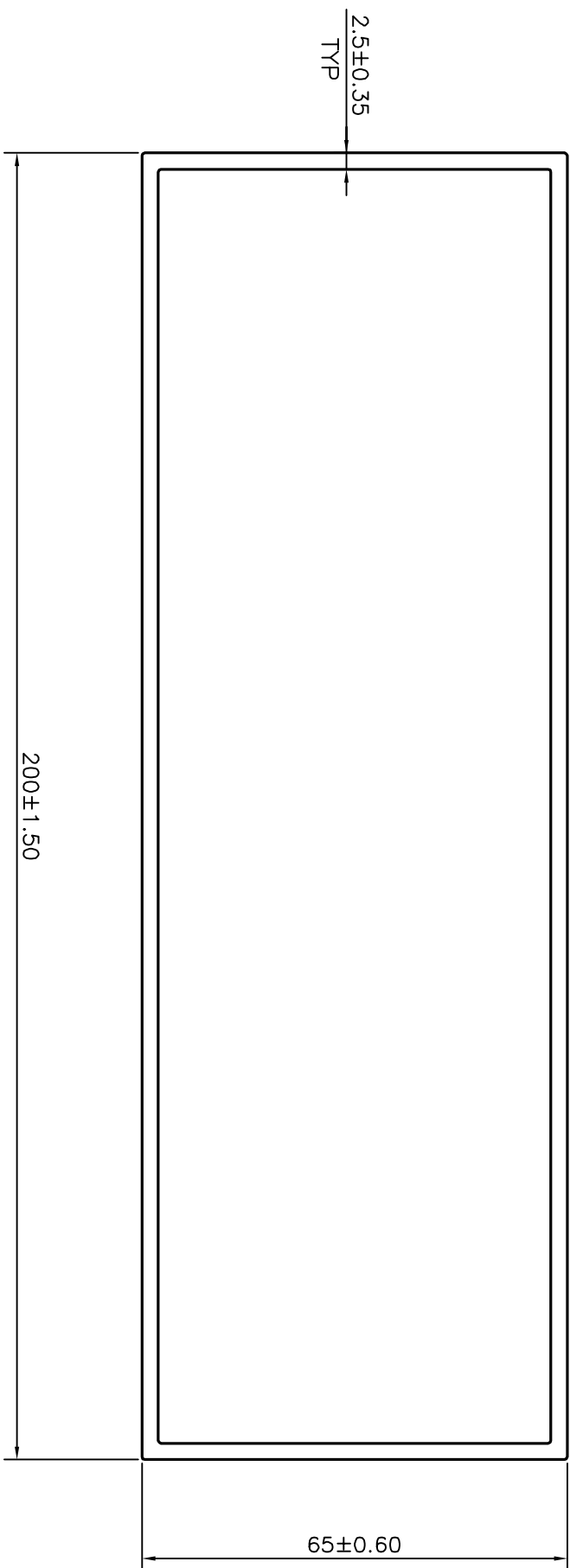


P-20797-1

S6810



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm - ±0.30	UPTO 80.0mm - ±0.70	UPTO 180.0mm - ±1.27
UPTO 30.0mm - ±0.38	UPTO 100.0mm - ±0.80	UPTO 200.0mm - ±1.40
UPTO 40.0mm - ±0.45	UPTO 120.0mm - ±0.90	UPTO 225.0mm - ±1.52
UPTO 50.0mm - ±0.52	UPTO 140.0mm - ±1.00	
UPTO 60.0mm - ±0.60	UPTO 160.0mm - ±1.14	

1. STRAIGHTNESS=1.7mm/M
2. TWIST=1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS =0.006xWIDTH


  
**JINDAL ALUMINIUM LTD.**  
 BANGALORE-560073 (INDIA)

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SYMBOL OF QUALITY AN ISO 9001 COMPANY		DRAWN NAME J.P.KAUSHIK DATE 22-02-2020 CHECKED APPROVED B.NATARAJA 29-04-2020 SCALE 1:1 AREA mm <sup>2</sup> 1300 PERIMETER mm. 529.313 WEIGHT kg/m DRAWING No. P-20797-1 SECTION No. - S6810 S6810	
PARTY'S NAME	AHLUWALIA CONTRACTS (INDIA) LTD., KOLKATA		
PARTY'S DRAWING No.	AS PER DRAWING		
ALLOY & TEMPER	6063 T6		
DESCRIPTION	RECTANGULAR TUBE		