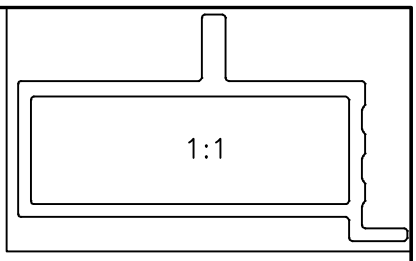
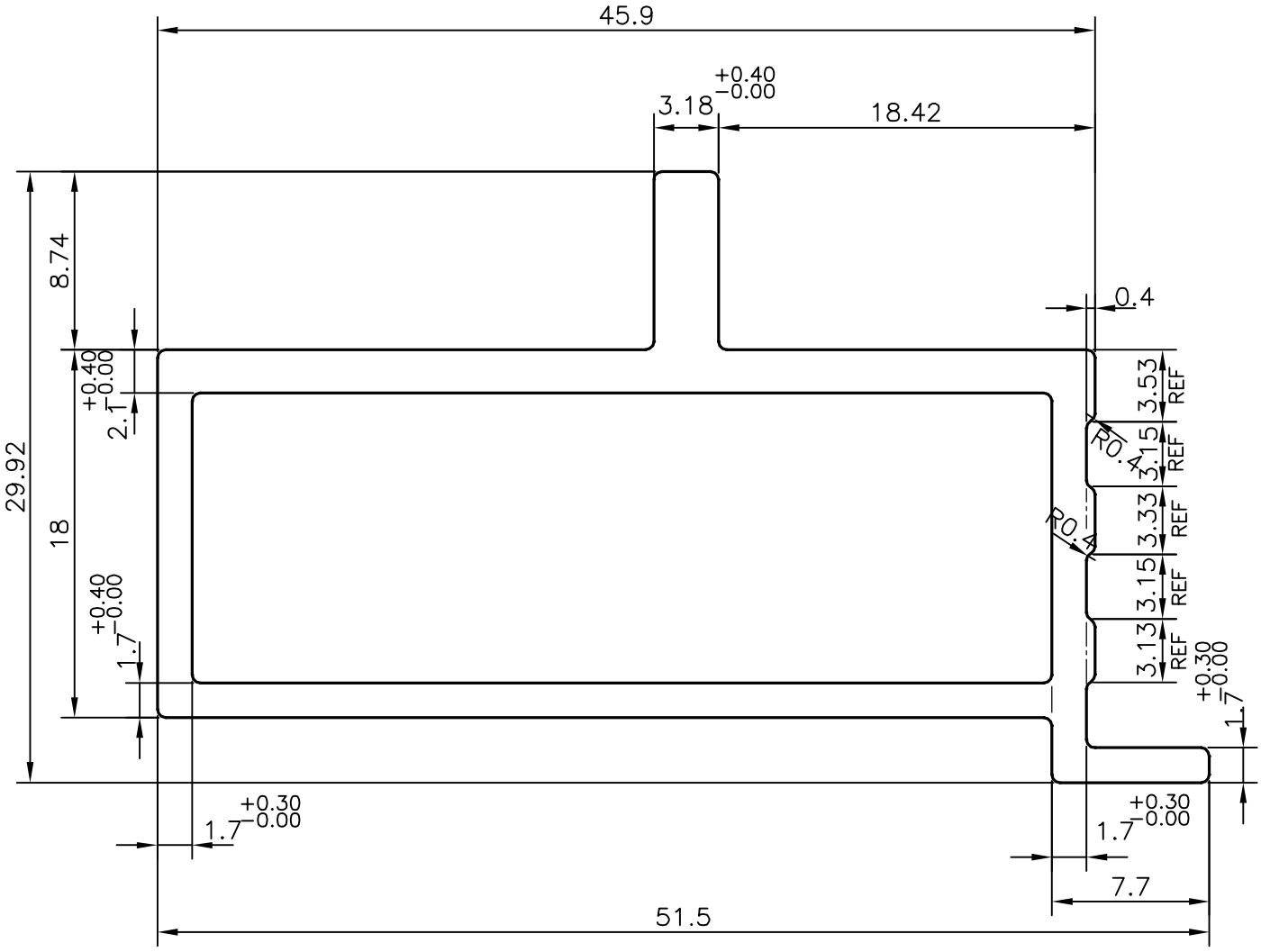
P–20954
S6815



NOTE:–

SINCE THICKNESS WILL BE ON PLUS SIDE.
HENCE, WEIGHT kg/m ALSO WILL BE PLUS SIDE ONLY.



TOLERANCES ON OVERALL DIMENSIONS OF HOLLOW SECTIONS

UPTO 20.0mm – ±0.30	UPTO 80.0mm – ±0.70	UPTO 180.0mm – ±1.27	1. STRAIGHTNESS=1.7mm/M
UPTO 30.0mm – ±0.38	UPTO 100.0mm – ±0.80	UPTO 200.0mm – ±1.40	2. TWIST=1.7mm/M
UPTO 40.0mm – ±0.45	UPTO 120.0mm – ±0.90	UPTO 225.0mm – ±1.52	3. ANGULARITY= ±2°
UPTO 50.0mm – ±0.52	UPTO 140.0mm – ±1.00		4. FLATNESS =0.006xWIDTH
UPTO 60.0mm – ±0.60	UPTO 160.0mm – ±1.14		

JINDAL
SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE–560073 (INDIA)

	NAME	DATE
DRAWN	J.P.KAUSHIK	05–05–2020
CHECKED		
APPROVED	B.NATARAJA	11–05–2020

1. ALL DIMENSIONS ARE IN mm.
2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
3. TOLERANCES WILL BE AS PER IS:6477–1983 , UNLESS OTHERWISE SPECIFIED

SCALE	3:1
AREA mm^2	268.468
PERIMETER mm.	161.905
WEIGHT kg/m	0.725

PARTY'S NAME	PARAMOUNT IMPEX, LUDHIANA
PARTY'S DRAWING No.	AS PER DRAWING
ALLOY & TEMPER	6063 T6
DESCRIPTION	MISC. SECTION

DRAWING No.	SECTION No.
P–20954	–
S6815	S6815