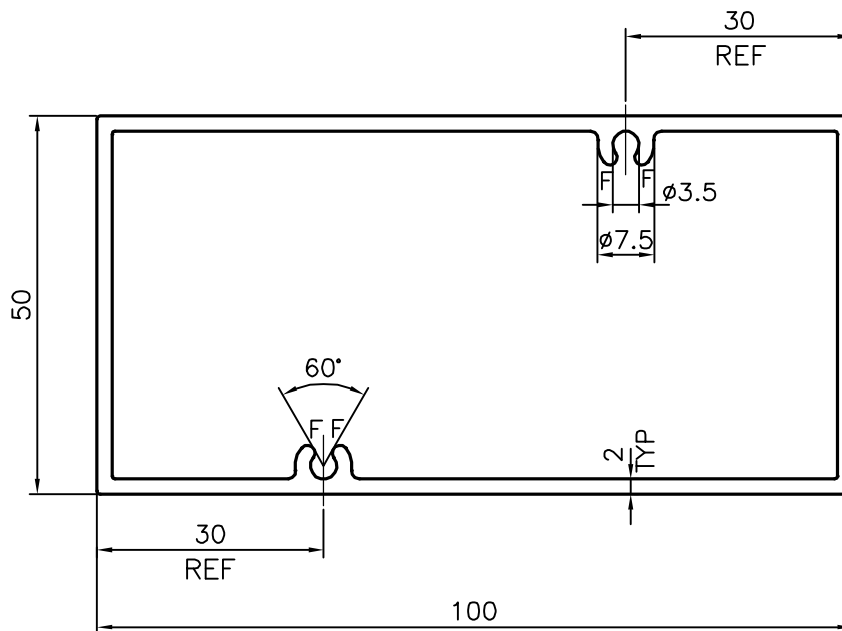


P-21024

S6818



F = FULL RADIUS (4 PLACES)

TOLERANCES ON OVERALL WIDTHS & WIDTHS ACROSS FLATS OF BARS, & REGULAR SECTIONS

UPTO 6.40mm - ± 0.20	UPTO 32.0mm - ± 0.38	UPTO 120.0mm - ± 0.85	1. STRAIGHTNESS=1.7 mm/M 2. TWIST=1.7 mm/M 3. ANGULARITY= $\pm 2^\circ$ 4. FLATNESS =0.007xWIDTH
UPTO 10.0mm - ± 0.23	UPTO 50.0mm - ± 0.46	UPTO 160.0mm - ± 1.02	
UPTO 12.0mm - ± 0.25	UPTO 60.0mm - ± 0.53	UPTO 200.0mm - ± 1.14	
UPTO 16.0mm - ± 0.28	UPTO 80.0mm - ± 0.69	UPTO 250.0mm - ± 1.40	
UPTO 25.0mm - ± 0.30	UPTO 100.0mm - ± 0.75	UPTO 300.0mm - ± 1.65	



SYMBOL OF QUALITY
AN ISO 9001 COMPANY

JINDAL ALUMINIUM LTD.
BANGALORE-560073 (INDIA)

	NAME	DATE
DRAWN	RAGHAVENDRA	30-05-2020
CHECKED		
APPROVED	B.NATARAJA	01-06-2020

- ALL DIMENSIONS ARE IN mm.
- ROUND OFF ALL SHARP CORNERS WITH 0.40 mm.
- TOLERANCES WILL BE AS PER IS:6477-1983 UNLESS OTHERWISE SPECIFIED

SCALE	1:1
AREA mm ²	622.311
PERIMETER mm.	299.313
WEIGHT kg/m	1.680
DRAWING No.	SECTION No.
P-21024	
S6818	S6818

PARTY'S NAME ALUPLEX INDIA PVT. LTD., MUMBAI

PARTY'S DRAWING No. AS PER SKETCH

ALLOY & TEMPER 6063 T6

DESCRIPTION WINDOW SECTION