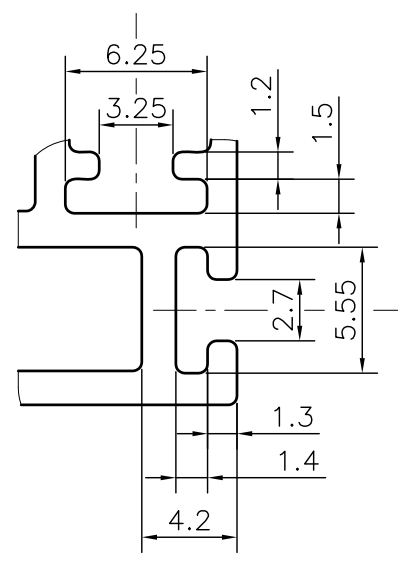
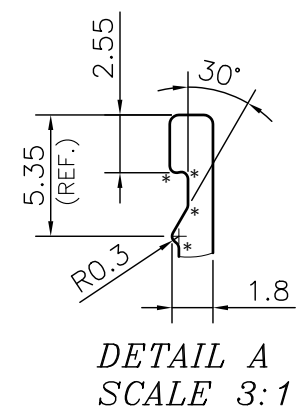
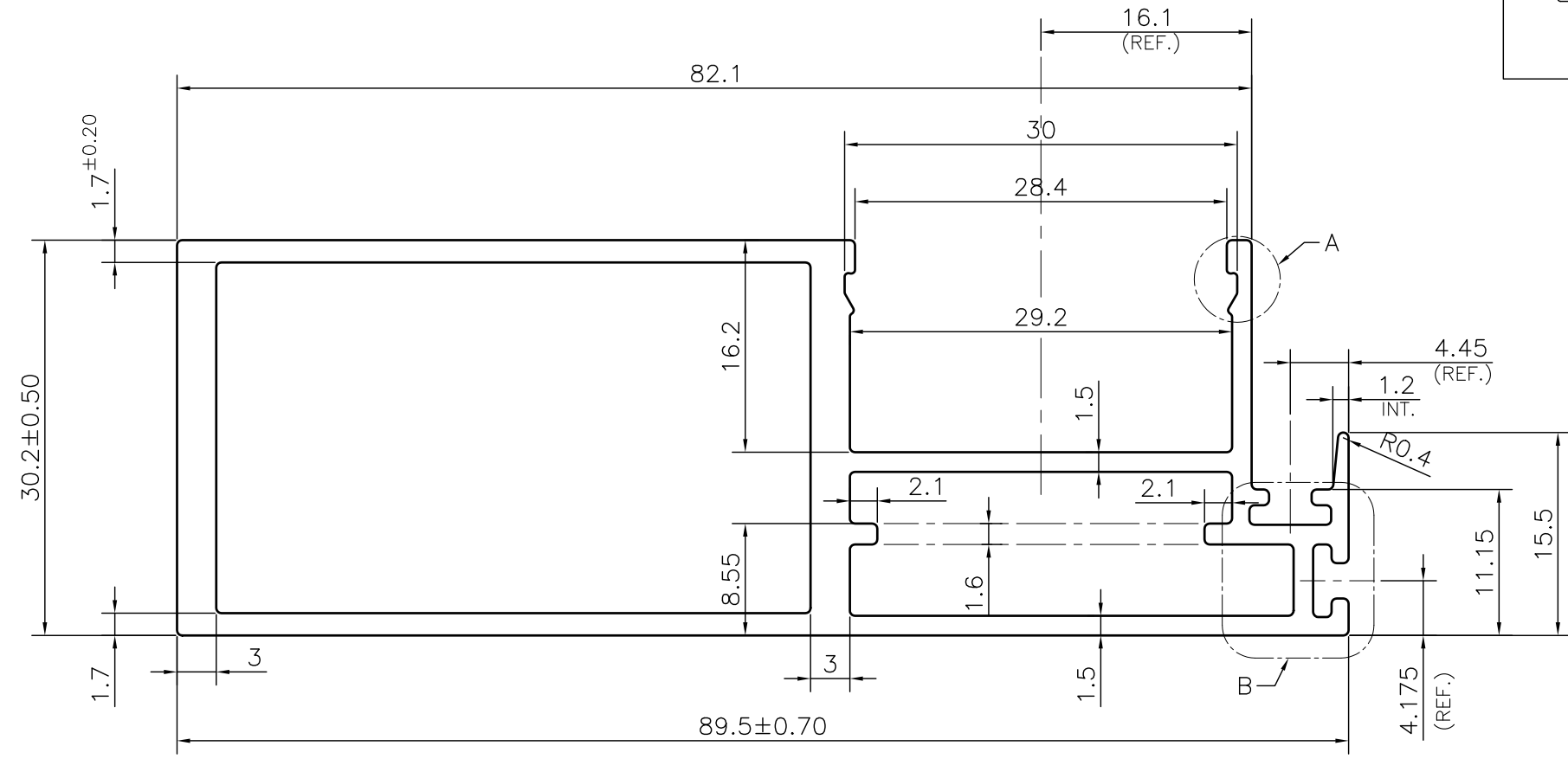
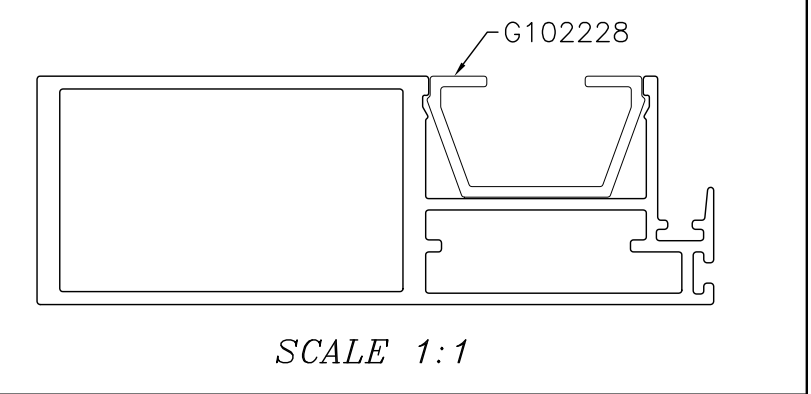


P-JAL-B-480
X102230



DETAIL B
SCALE 3:1

NOTE:-
* = 0.30 RADIUS (8 PLACES)

1. STRAIGHTNESS= 1.7mm/M
2. TWIST= 1.7mm/M
3. ANGULARITY= ±2°
4. FLATNESS= 0.007xWIDTH

TOLERANCE CHART CD = CIRCUMSCRIBING CIRCLE

DIMENSION	CD ≤ 100	100 < CD ≤ 200	200 < CD ≤ 300	300 < CD ≤ 500
UPTO 10mm	±0.25	±0.30	±0.35	±0.40
10.0 - 25.0	±0.30	±0.40	±0.50	±0.60
25.0 - 50.0	±0.50	±0.60	±0.80	±0.90
50.0 - 100	±0.70	±0.90	±1.10	±1.30
100 - 150	-	±1.10	±1.30	±1.50
150 - 200	-	±1.3	±1.50	±1.80
200 - 300	-	-	±1.70	±2.10
300 - 450	-	-	-	±2.80

Q01694

CONTROLLED COPY

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)		NAME	DATE	
			DRAWN	ASHUTOSH	29-04-2024
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.40 mm. 3. TOLERANCES WILL BE AS PER BS:EN-755-9 , UNLESS OTHERWISE SPECIFIED	PARTY'S NAME WINDOOR TECH, GURUGRAM		CHECKED	PARVESH	15-05-2024
			PARTY'S DRAWING No. BIG INTERLOCK (AS PER CUSTOMER REQUIREMENT.)		APPROVED
ALLOY & TEMPER 6063 T6		PRODUCT CODE:-048 HSN CODE:- 76042100	SCALE 2:1		
DESCRIPTION WINDOW SECTION			AREA mm ²	512.814	
			PERIMETER mm.	300.389	
			WEIGHT kg/m	1.385	
			DRAWING No.	SECTION No.	
			P-JAL-B-480	7000002425	
			X102230	X102230	