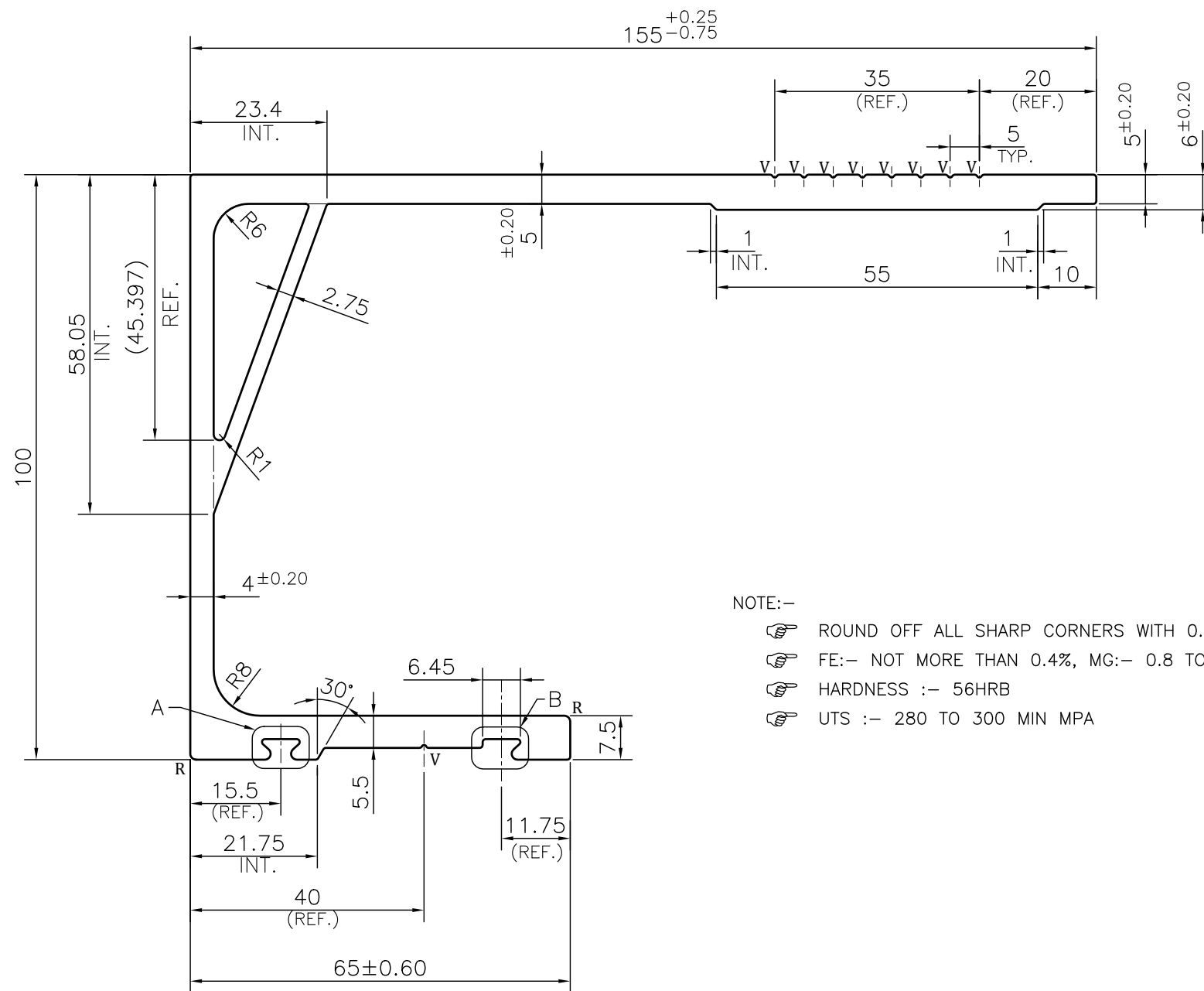


P-JAL-B-557-1

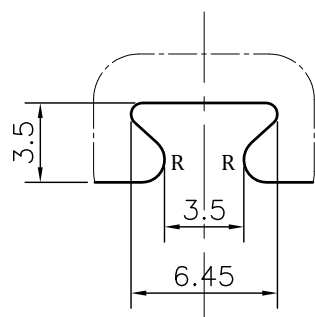
X102371



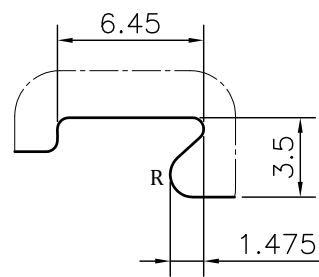
- NOTE:-
- ☞ ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
 - ☞ FE:- NOT MORE THAN 0.4%, MG:- 0.8 TO 1.2%
 - ☞ HARDNESS :- 56HRB
 - ☞ UTS :- 280 TO 300 MIN MPA

- NOTE:-**
- R= 1.0 RADIUS (5 PLACES)**
 - V= 0.5x60° V-GROOVE (9 PLACES)**

- | |
|--------------------------|
| 1. STRAIGHTNESS= 1.0mm/M |
| 2. TWIST= 1.0mm/M |
| 3. ANGULARITY= ±1° |
| 4. FLATNESS= ±0.45mm |



DETAIL A
SCALE 3:1



DETAIL B
SCALE 3:1

Q01938

CONTROLLED COPY

<p>SYMBOL OF QUALITY AN ISO 9001 COMPANY</p>	<p>JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)</p>	NAME	DATE
		DRAWN	ASHUTOSH 01-06-2024
<p>1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER EN 12020-2, UNLESS OTHERWISE SPECIFIED</p>		CHECKED	PARVESH 15-06-2024
		APPROVED	N.K.HOLEY 15-06-2024
<p>PARTY'S NAME</p>		<p>SCALE</p>	
		<p>1:1</p>	
<p>PARTY'S DRAWING No.</p>		AREA mm ²	1742.11
		PERIMETER mm.	631.832
<p>ALLOY & TEMPER</p>		WEIGHT kg/m	4.704
		DRAWING No.	SECTION No.
<p>DESCRIPTION</p>		P-JAL-B-557-1	7000002538
		X102371	X102371
<p>6061 T6</p>		PRODUCT CODE:-029	
<p>FORM WORK SECTION- J PROFILE 60 TO 90</p>		HSN CODE:- 76042100	