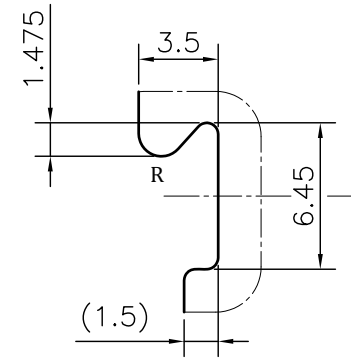
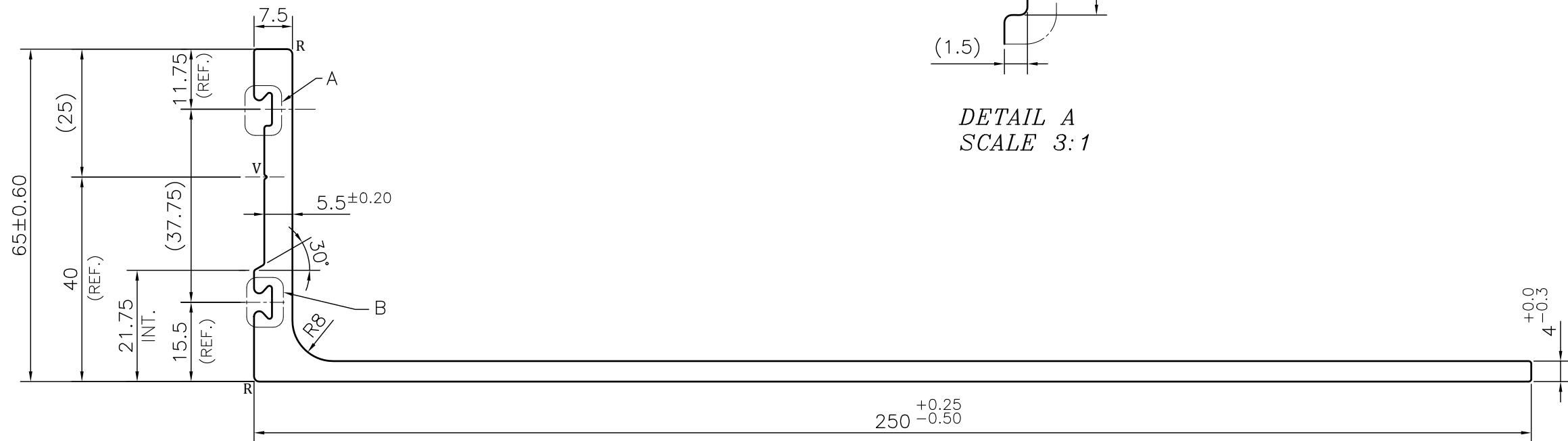
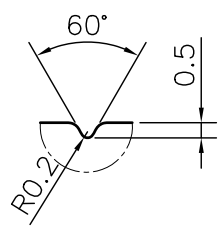


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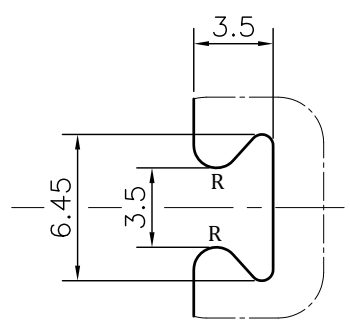
X102452



DETAIL A
SCALE 3:1



DETAIL V
SCALE 4:1



DETAIL B
SCALE 3:1

- NOTE:-
- ☞ ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
 - ☞ FE:- NOT MORE THAN 0.4%, MG:- 0.8 TO 1.2%
 - ☞ HARDNESS :- 56HRB
 - ☞ UTS :- 280 TO 300 MIN MPA

- NOTE:-
- R= 1.0 RADIUS (5 PLACES)
 - V= 0.5x60° V-GROOVE (1 PLACE)

1. STRAIGHTNESS= 1.0mm/M
2. TWIST= 1.0mm/M
3. ANGULARITY= ±1°
4. FLATNESS= ±0.50mm

Q01986

CONTROLLED COPY

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)	NAME	DATE
		DRAWN	ASHUTOSH 11-06-2024
		CHECKED	PARVESH 04-07-2024
		APPROVED	N.K.HOLEY 04-07-2024
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER EN 12020-2, UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm ²	1378.616
		PERIMETER mm.	642.33
		WEIGHT kg/m	3.722
PARTY'S NAME	KNEST MANUFACTURERS LLP, PUNE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER DRAWING	P-JAL-B-584-1	7000002620
ALLOY & TEMPER	6061 T6	X102452	X102452
	PRODUCT CODE:-029		
	HSN CODE:- 76042990		
DESCRIPTION	FORM WORK SECTION- 250 L PROFILE		