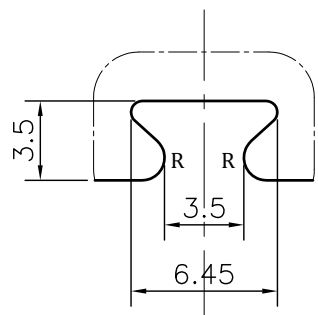


DETAIL V
SCALE 4:1

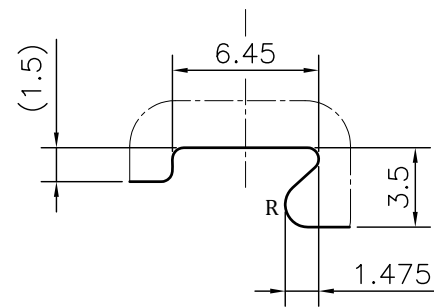
- NOTE:-
- ROUND OFF ALL SHARP CORNERS WITH 0.50 mm.
 - FE:- NOT MORE THAN 0.4%, MG:- 0.8 TO 1.2%
 - HARDNESS :- 56HRB
 - UTS :- 280 TO 300 MIN MPA

- NOTE:-
- R= 1.0 RADIUS (5 PLACES)**
 - V= 0.5x60° V-GROOVE (9 PLACES)**

- 1. STRAIGHTNESS= 1.0mm/M
- 2. TWIST= 1.0mm/M
- 3. ANGULARITY= ±1°
- 4. FLATNESS= ±0.45mm



DETAIL A
SCALE 3:1



DETAIL B
SCALE 3:1

Q01987

CONTROLLED COPY

 SYMBOL OF QUALITY AN ISO 9001 COMPANY	JINDAL ALUMINIUM LTD. BHIWADI-301019 (INDIA)	NAME	DATE
		DRAWN ASHUTOSH	11-06-2024
		CHECKED PARVESH	04-07-2024
		APPROVED N.K.HOLEY	04-07-2024
1. ALL DIMENSIONS ARE IN mm. 2. ROUND OFF ALL SHARP CORNERS WITH 0.50 mm. 3. TOLERANCES WILL BE AS PER EN 12020-2 , UNLESS OTHERWISE SPECIFIED		SCALE	1:1
		AREA mm ²	1543.473
		PERIMETER mm.	552.413
		WEIGHT kg/m	4.167
PARTY'S NAME	KNEST MANUFACTURERS LLP, PUNE	DRAWING No.	SECTION No.
PARTY'S DRAWING No.	AS PER DRAWING	P-JAL-B-585-1	7000002621
ALLOY & TEMPER	6061 T6	X102453	X102453
	PRODUCT CODE:-029		
	HSN CODE:- 76042100		
DESCRIPTION	FORM WORK SECTION- J PROFILE 20 TO 50		